

ARP-K-DG-B/RB

MOPAR B/RB

INSTALLATION GUIDE



QUALITY AMERICAN MADE SUPERCHARGERS



Installation Instructions

B/RB SINGLE SUPERCHARGER KIT

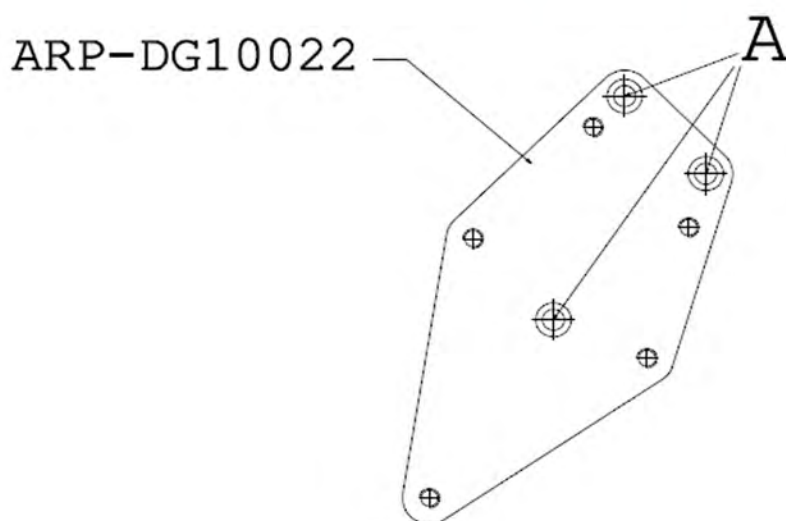
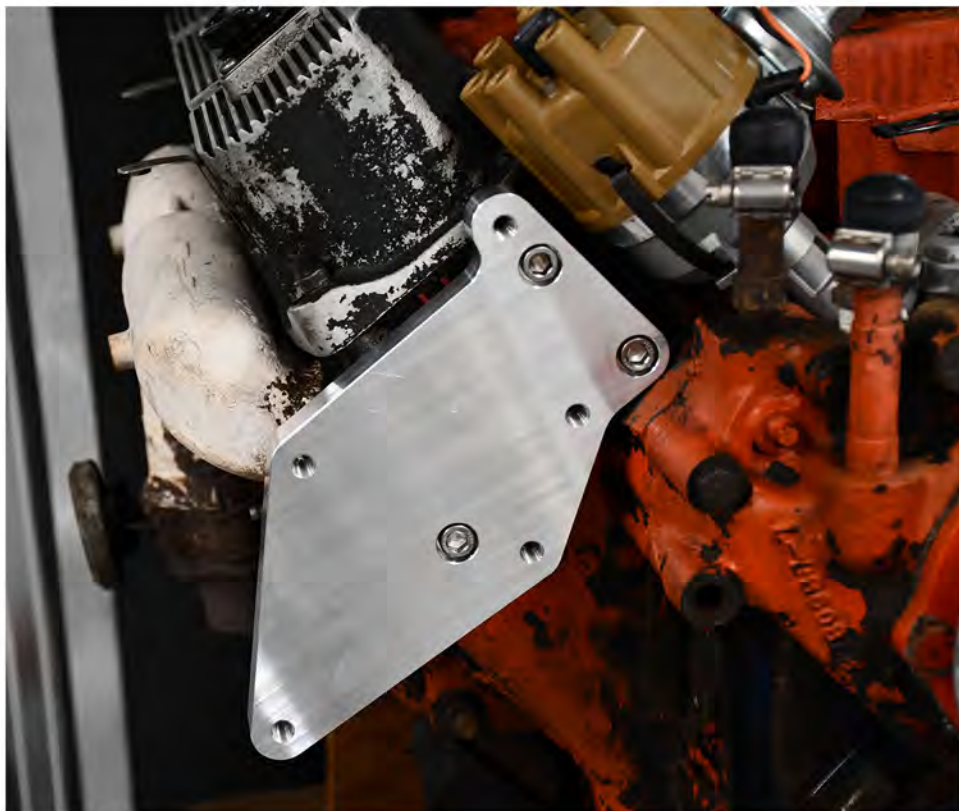
ARP-K-DG-B/ARP-K-DG-RB



STEP 1

Install the supercharger head plate Part number DG10049 for B engines and DG10022 for the RB.

Tighten (3) 3/8-16 x 3/4" bolts to 29 ft lbs



STEP 2

Install crank pulley ARP-DG68029 using (6) 5/16 -18 x 1" bolts and an washers.

Tighten to 19 ft. lbs



Installation Instructions

B/RB SINGLE SUPERCHARGER KIT

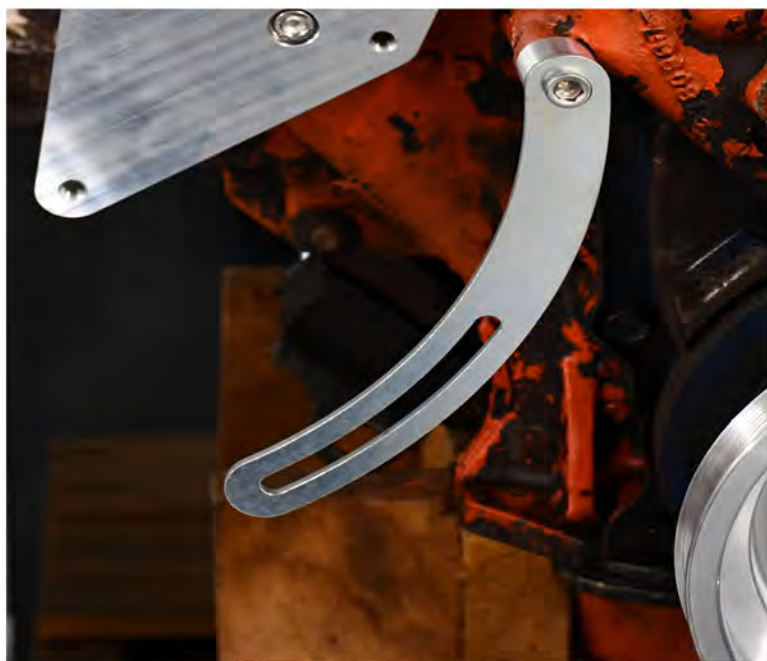
ARP-K-DG-B/ARP-K-DG-RB



STEP 3

Install the alternator mounting bracket using (1) 3/8-16 x 4" bolt and (1) 1.29" spacer.

Tighten to 29 ft lbs



STEP 4

Install the supercharger plate. Part number DG10010 for B and RB engines. Using (4) 3/8 016 x 6" and (4) 5" spacers. Remove the tensioner to access one of the mounting bolt holes.

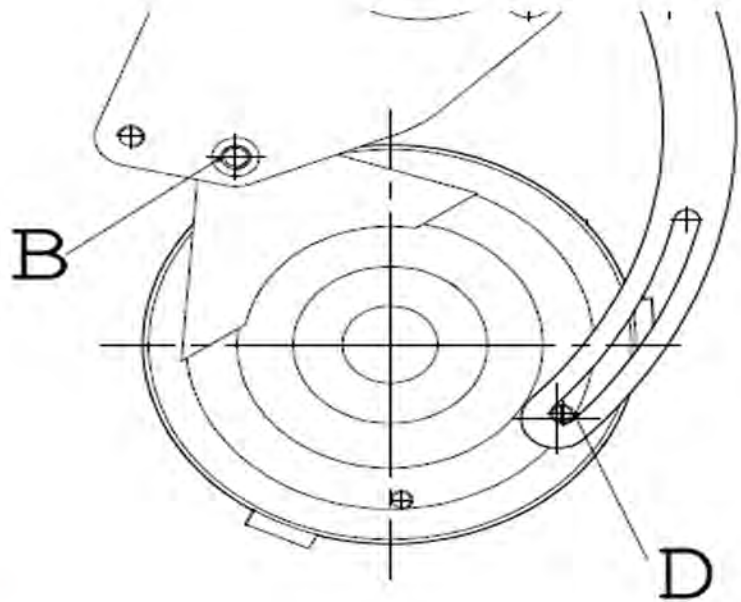
Do not tighten yet



STEP 5

Install the your alternator using (1) 3/8-16 x 6" bolt and .615" spacer between the head plate and the alternator. Install (D) 3/8-16 x 3/4 bolt.

Tighten all mounting bolts to 29 ft lbs



Installation Instructions

B/RB SINGLE SUPERCHARGER KIT

ARP-K-DG-B/ARP-K-DG-RB



STEP 6

*Install the supercharger head unit
using (7) 3/8-16 x 2.25" bolts and AN washers
Rotate the compressor housing to fit your
application. To do so, loosen the v band clamp
using a 7/16 socket. When finished tighten the
nut till you are just at the point where the
compressor housing will no longer rotate.*

Tighten to 29 ft lbs



STEP 7

*Install the accessory belt and tighten alternator
to proper tension. Then install the correct
supercharger belt for your pulley size.*



STEP 8

Install your plumbing and carb hat. The couplers come in long so you may need to trim to fit your specific application. Tighten all the clamps with your finished.



STEP 9

Install the air filter

STEP 10

Install the BOV onto the charge tube. Tighten set screws and nuts. Then connect your vacuum line to your intake manifold below the carb.



Installation Instructions

B/RB SINGLE SUPERCHARGER KIT

ARP-K-DG-B/ARP-K-DG-RB



- Replace all spark plugs with one or two heat ranges cooler.
- Fuel/ Ignition managment system must be tuned when installing Torqstorm Supercharger.
- Reconnect battery
- Double check all fittings, bolts, clamps. Make sure all wires and lines are properly secured with clamps or wire ties .
- Make sure fuel tank is filled with 91 octane or higher fuel.
- Start engine and allow to idle a few minutes then shut down.
- Recheck to be sure that no hoses, wires, ect are near the exhaust, headers, or supercharger components.
- Recheck tune before commencing test drive.
- After test drive examine all bolts, belts and check for leaks or running issues before finishing with the vehicle.
- *Oil must be changed every 10k miles or once a year, whichever comes first.*

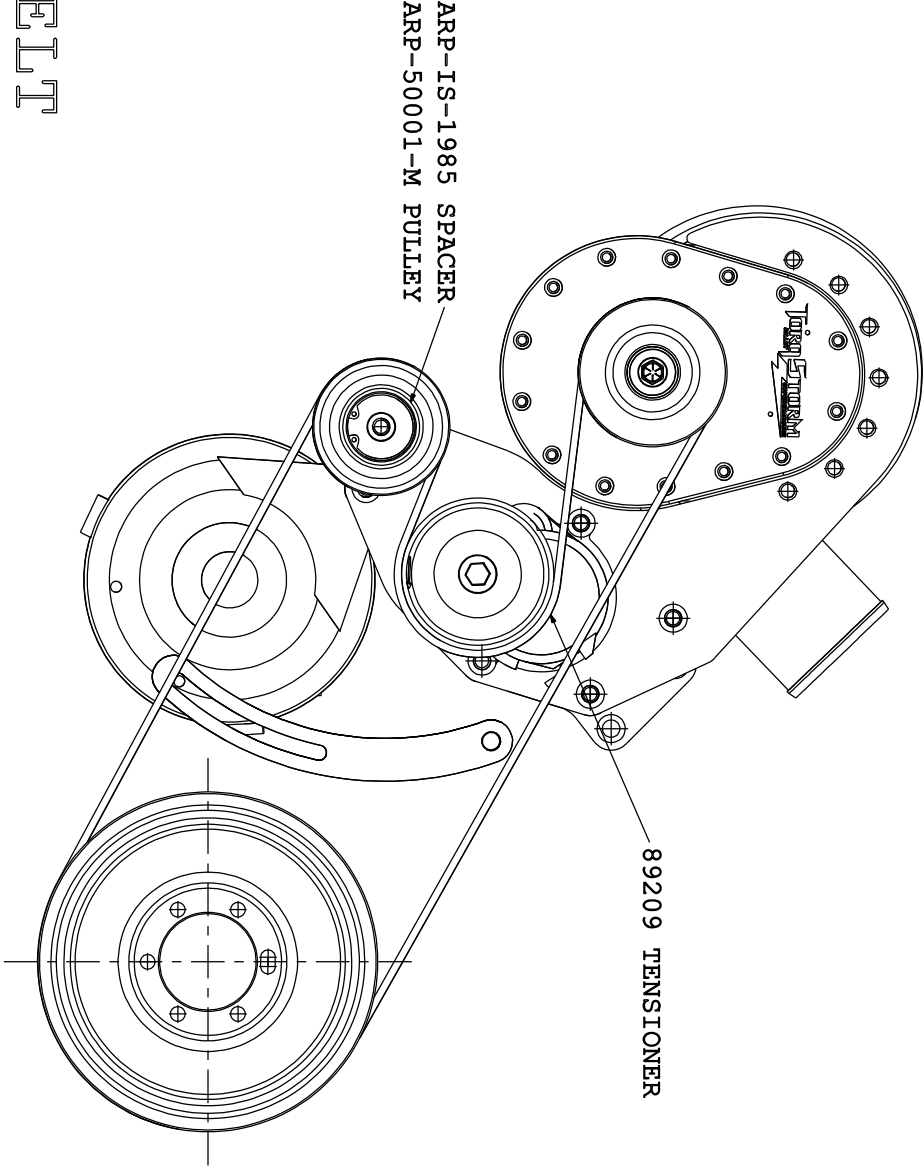
Order oil direct from TorqStorm. Part number ARP-OIL-MTL

Your TorqStorm Supercharger will have a 1 year limited warranty from the date on your paid invoice.

Additional information for Boost

- It is suggested to run a wideband o2 sensor to monitor correct air/fuel ratio. 11.5 is ideal for 91 octane or higher pump gas.
- *PLEASE TAKE SPECIAL NOTE: Operating the vehicle without all the sub assemblies completed and properly installed and working may cause FAILURE OF MAJOR ENGINE COMPONENTS.*
- If you have any questions or concerns contact us at sales@torqstorm.com
- *Torqstorm superchargers come from the factory filled with 6 oz of ARP-OIL-GT46*
- *Supercharger is ready to run*

BELT ROUTING



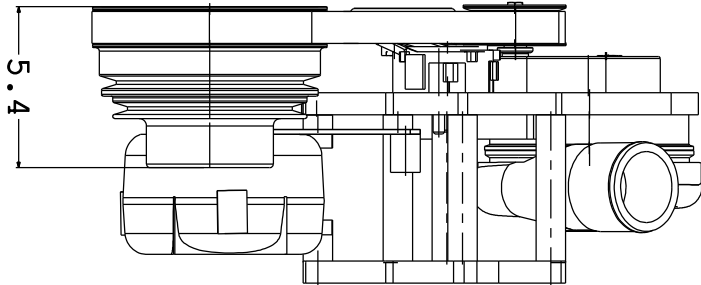
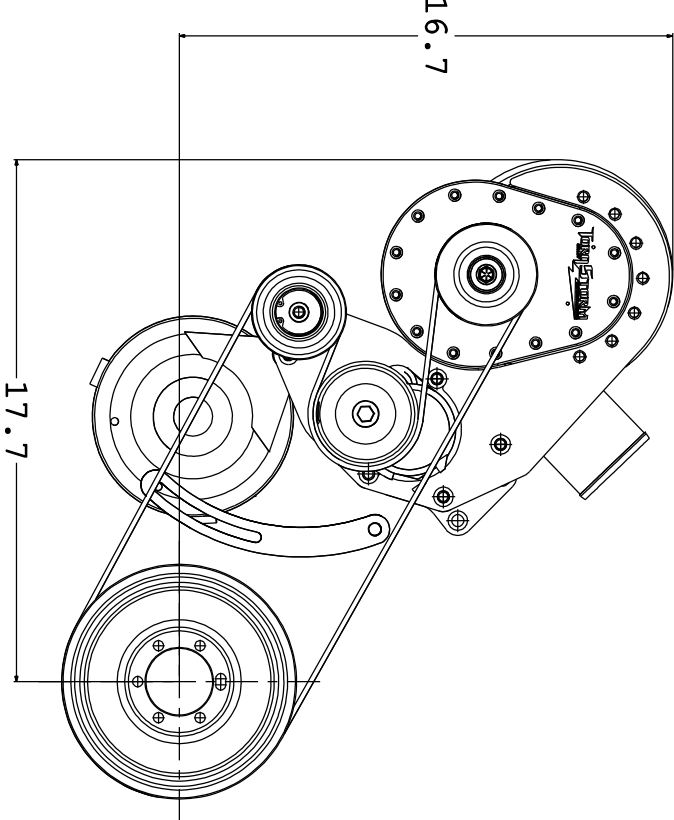
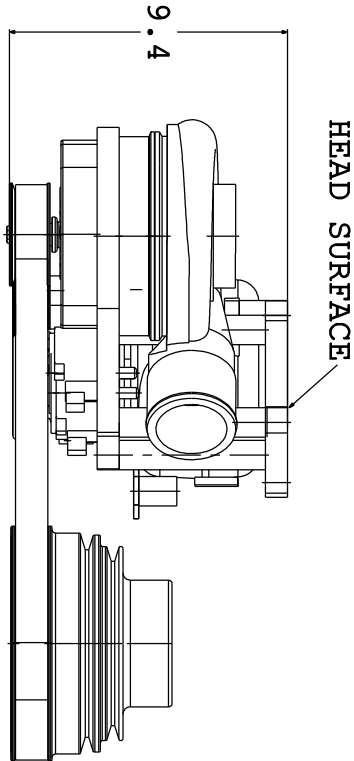
USES BELT

- 3. 100^W PULLEY USES ^W PIN C^W DAYCO 5080655 GATES K080653
- 3-1/4^W PULLEY USES ^W PIN B^W DAYCO 5080655 GATES K080653
- 3-1/2^W PULLEY USES ^W PIN B^W DAYCO 5080655 GATES K080653
- 4. 0^W PULLEY USES ^W PIN A^W DAYCO 508660 GATES K080660

Description
BELT ROUTING
Part #
ARP-K-DG-B

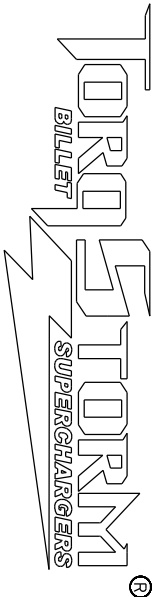
TORO STORM
BILLET SUPERCHARGERS

DIMENSIONS

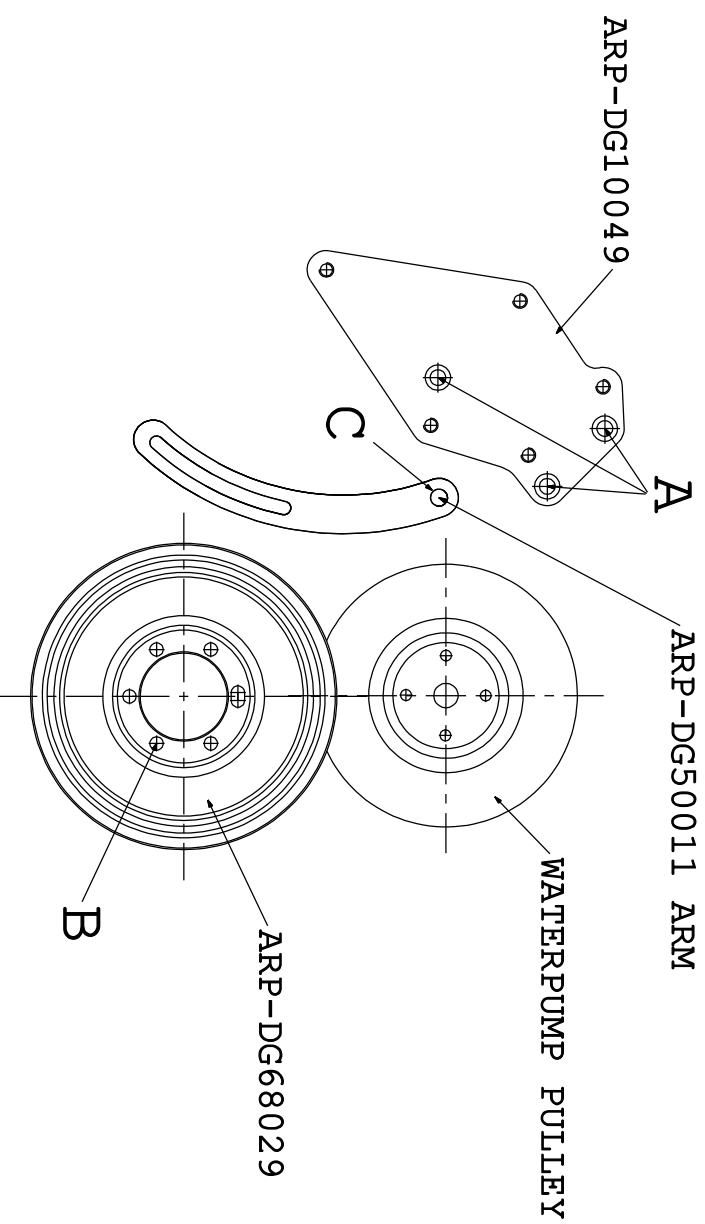


TO FACE OF DAMPER

Description
KIT DIMENSIONS
Part 1
ARP-K-DG-B



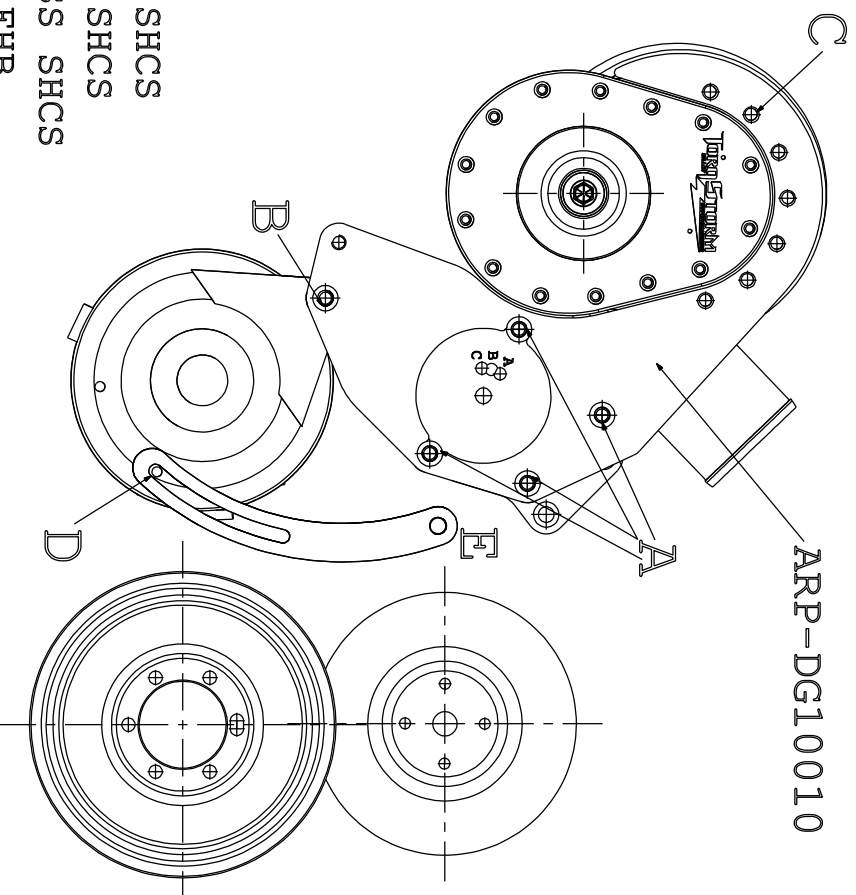
HEAD BRACKET LAYOUT



- A = 3 @ 3/8-16 x 3/4 SS SHCS
- B = 6 @ 5/16-18 x 1.0 SS SHCS
- C = 1 @ 3/8-16 x 4.0 SS SHCS

Identification HEAD BRACKET LAYOUT
Part # ARP-K-DG-B
TORO STORM BILLET SUPERCHARGERS

SUPERCARGER BRACKET & SPACER LAYOUT



BOLTS

A = 4	@ 3/8-16 x 6.0	SS SHCS
B = 1	@ 3/8-16 x 6.0	SS SHCS
C = 7	@ 3/8-16 x 1-1/4	SS SHCS
D = 1	@ 3/8-16 x 3/4	SS FHB

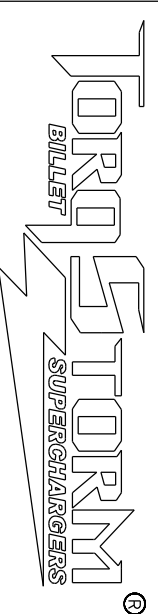
SPACERS

A = 4	@ ARP-S-100-5000
B = 1	@ FRONT ARP-S-100-0615
C = 1	@ BACK ARP-S-100-0940
E = 1	@ ARP-S-100-1290 (BEHIND ADJ BRACKET)

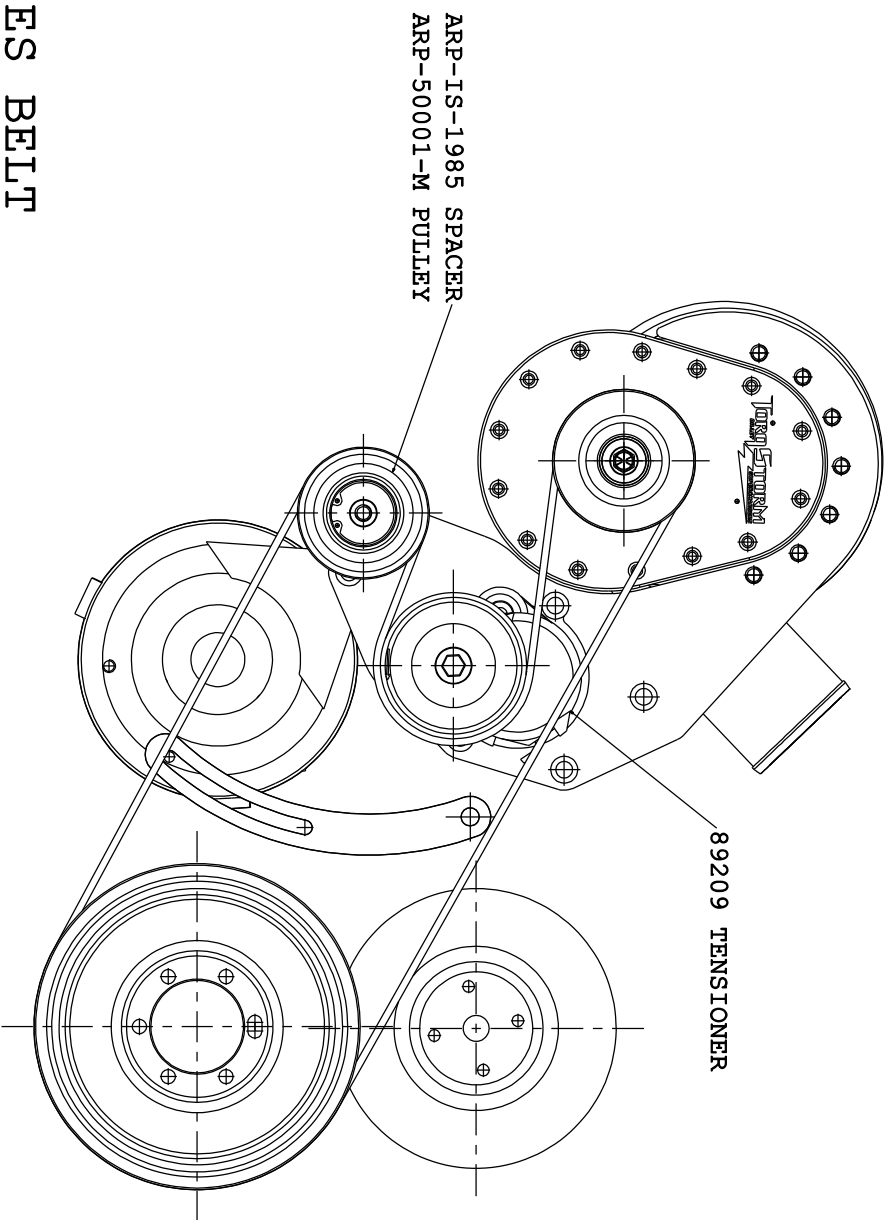
Description
SUPERCHARGER BRACKET LAYOUT

Part 1

ARP-K-DG-B



BELT ROUTING



USES BELT

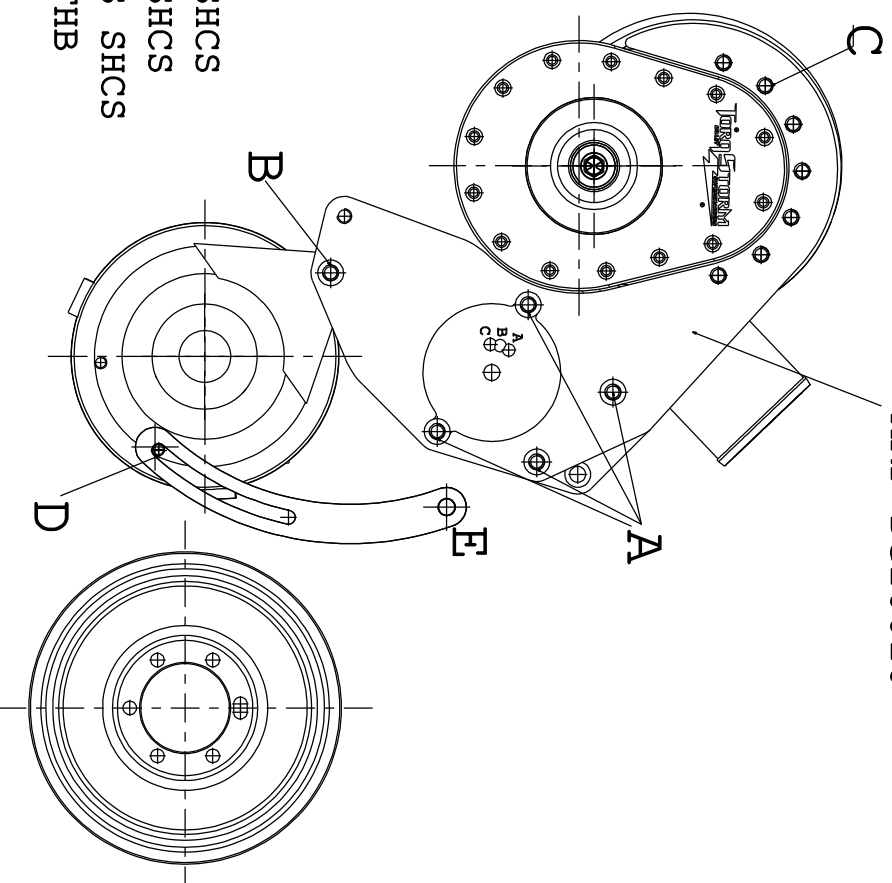
- 3.100" PULLEY USES "PIN C" DAYCO 5080655 GATES K080653
- 3-1/4" PULLEY USES "PIN B" DAYCO 5080655 GATES K080653
- 3-1/2" PULLEY USES "PIN B" DAYCO 5080655 GATES K080653
- 4.0" PULLEY USES "PIN A" DAYCO 508060 GATES K080660

Description
 BELT ROUTING

Part #
 ARP-K-DG-RB

SUPERCARGER BRACKET AND SPACERS LAYOUT

ARP-DG10010



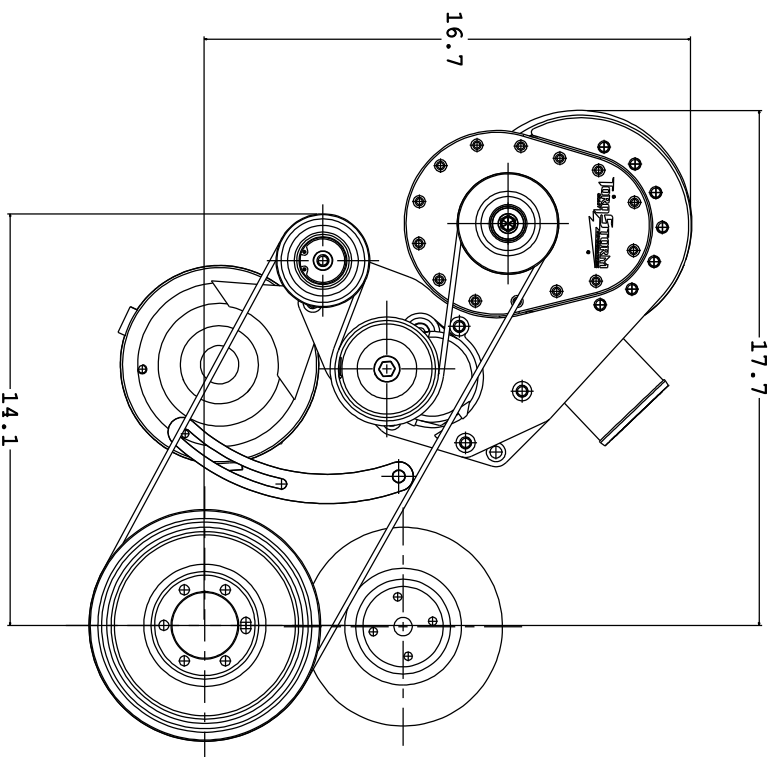
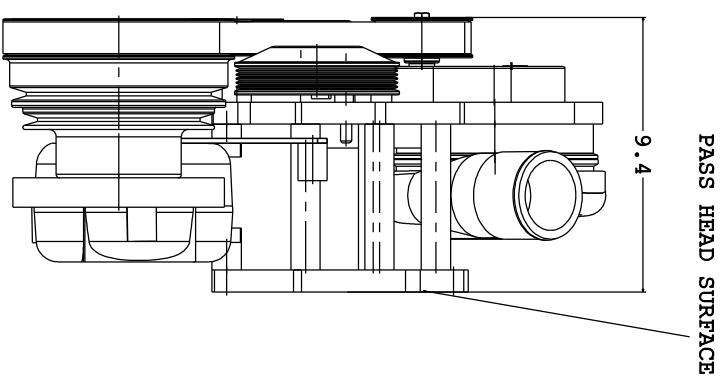
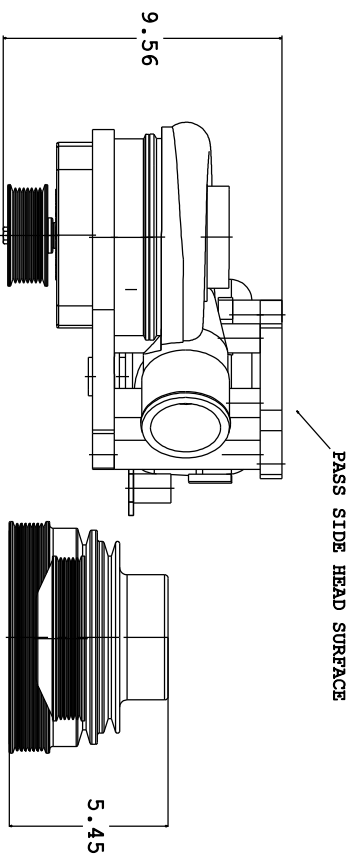
BOLTS

- A = 4 @ 3/8-16 x 6.0 SS SHCS
- B = 1 @ 3/8-16 x 6.0 SS SHCS
- C = 7 @ 3/8-16 x 1-1/4 SS SHCS
- D = 1 @ 3/8-16 x 3/4 SS FHB

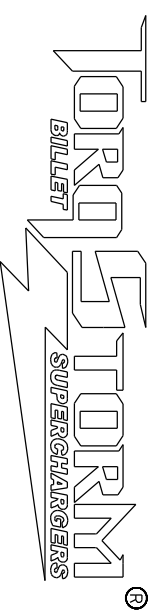
SPACERS

- A = 5 @ ARP-S-100-5000
- B = 1 @ FRONT ARP-S-100-0615
- C = 1 @ BACK ARP-S-100-0940
- E = 1 @ ARP-S-100-1290 (BEHIND ADJ BRACKET)

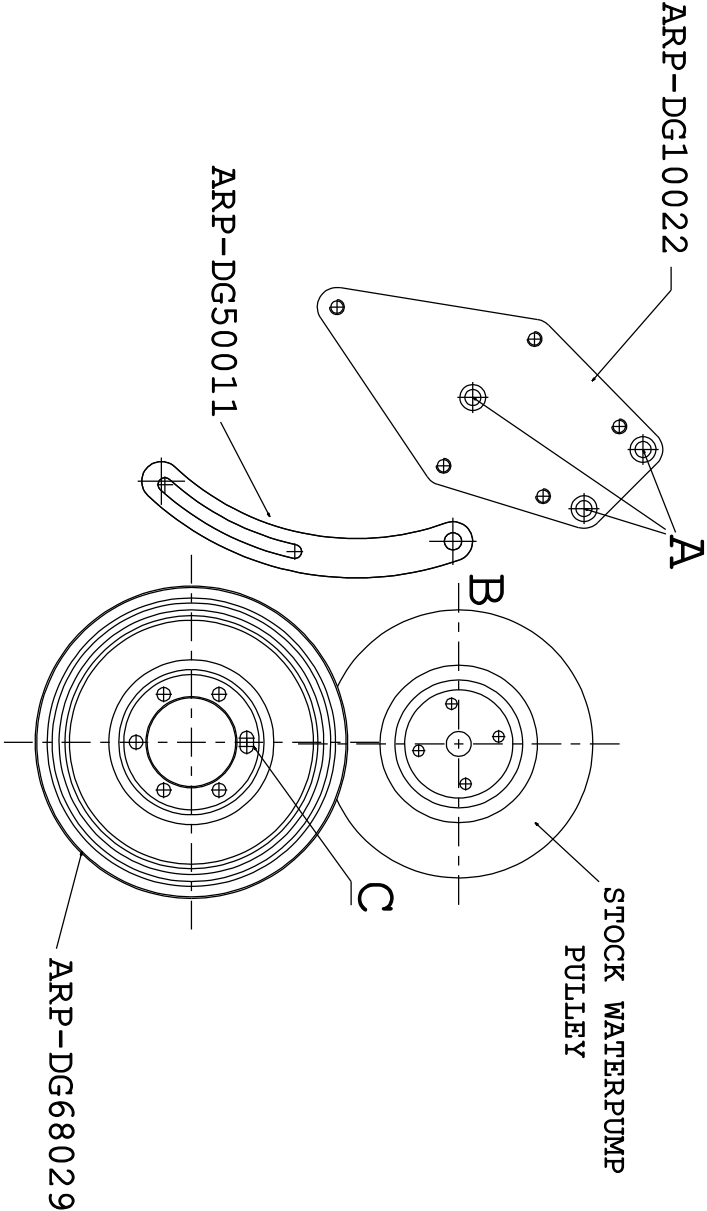
DIMENSIONS



Description	
KIT DIMENSIONS	
Part #	ARP-K-DG-RB

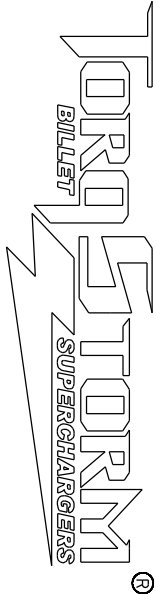


HEAD BRACKET LAYOUT



A = 3 @ 3/8-16 x 3/4 SS SHCS
B = 1 @ 3/8-16 x 4.0 SS SHCS
C = 6 @ 5/16-18 x 1.0 SS SHCS

Description	
HEAD BRACKET LAYOUT	
Part #	
ARP-K-DG-RB	



**OIL CHANGE MUST BE
PERFORMED EVERY 10,000
MILES OR ONCE A YEAR,
WHICHEVER COMES FIRST.**

**FAILURE TO DO SO WILL VOID
YOUR WARRANTY.**

YOU CAN PURCHASE OIL

FROM US DIRECTLY AT

TORQSTORM.COM

PART # ARP-OIL-MTL

STEP 1

Remove your supercharger from your car
and flip over to backside to access the drain
plug.

STEP 2

Remove drain plug with a 1/4" allen and drain oil.



STEP 3

*Pour in your Torqstorm specific oil,
6oz into the same hole you drained
from.*



STEP 4

*Replace the drain plug.
Torque to 15 ft lbs*



STEP 5

*Re-install the supercharger on your vehicle.
Take note of the mileage on your odometer.*

In many cases your vehicle is exposed to harsh weather and road debris. Regular maintenance is important in order for your mechanical pieces to function properly. BOV inspection every oil change interval.

STEP 1

You can leave the body of the BOV attached to your plumbing as long as your able to remove the lid from your BOV. Remove the lid, counter clockwise, there is a strong spring beneath it.



STEP 2

Remove the spring and brass piston. Clean and inspect the piston and spring for any abnormal wear or defects.



STEP 3

Using Silicone paste apply a modest amount inside the body of the BOV.

STEP 4

Install the brass piston into the body of the BOV, checking to make sure it goes in and out smoothly.

STEP 5

Install the spring into the piston, making sure it is seated flat in the “Cup”



STEP 6

Install the BOV cap. Make sure the spring is seated properly. Be careful not to cross thread it. A little wd-40 on the threads will help it to assemble easier.



STEP 7

Attach your vacuum line and check operation.



Accelerated Racing Products, LLC

Billet Supercharger Limited 1-Year Warranty

Accelerated Racing Products, LLC ("we," "our" or "us") warrants only to the original consumer purchaser ("you" or "your") that your new Billet Supercharger head unit (referred to herein as your "supercharger") shall be free of defects in workmanship and materials for 1 year, from the date of purchase. This Limited 1-Year Warranty (this "Limited Warranty") does not extend to any subsequent owner or other transferee of your supercharger and shall terminate upon any transfer of your supercharger. This Limited Warranty is effective for superchargers purchased on or after 1/01/2023.

Our authorization must be obtained before you return the supercharger for warranty inspection. Superchargers that we authorize to be inspected must be shipped freight prepaid, at your expense. Additional warranty procedures are set forth below.

Subject to the other limitations set forth in this Limited Warranty, we will, in our sole discretion, either repair or replace the supercharger or portion thereof subject to warranty free of charge. No refunds or credits will be allowed.

Superchargers will not qualify for warranty if (i) the supercharger pulley or impeller has been removed or changed, (ii) the pulley or impeller warranty seal has been broken or tampered with and/or (iii) the kit parts have been altered or improperly installed.

Further, this Limited Warranty does not cover any defects or damage due to: (i) transportation; (ii) storage; (iii) improper installation or use; (iii) failure to follow the product instructions; (iv) alterations or modifications without our prior written consent; (v) use of a component or accessory not approved by us; (vi) unauthorized repair; (vii) normal wear and tear; or (viii) external causes such as accidents, abuse, misuse or other actions or events beyond our reasonable control.

Superchargers that we repair or replace will be returned to you with ground transportation charges prepaid by us, within the continental United States, or to the point of embarkation within the continental United States, via UPS ground (or similar) service. You will be responsible for any charges associated with expedited delivery or freight charges outside the continental United States.

Superchargers authorized to be returned and inspected but which do not qualify for warranty, and which are not repaired at your expense, will be subject to a US\$100.00 inspection fee and returned to you, at your expense.

Warranty Procedure

Go to the website and fill out the Warranty/Repair form at: <https://torqstorm.com/warranty-repair-form/>

1. Serial number of the supercharger.
2. Description of the problem.
3. Make, Model, and Year of the vehicle.
4. Your name, shipping address (No PO Boxes allowed), and your daytime telephone number.
5. A copy of your original purchase invoice.
6. A clear picture of supercharger mounted in the vehicle.

Upon receipt of the above, if warranty service is appropriate, an Accelerated Racing Products Return Authorization Number will be assigned. You should then send the supercharger or other defective part, with all of the above information to:

Accelerated Racing Products LLC
2909 Buchanan Ave SW
Wyoming, MI 49548

The return authorization number must be included on the package. Freight collect shipments will be refused and returned to the sender at the sender's expense.

Disclaimers

THIS LIMITED WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS AND YOU MAY ALSO HAVE OTHER RIGHTS, WHICH VARY FROM STATE TO STATE.

WE HEREBY LIMIT THE DURATION AND REMEDIES OF ALL IMPLIED WARRANTIES, INCLUDING WITHOUT LIMITATION THE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, TO ONE YEAR.

SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, SO THE ABOVE LIMITATION MAY NOT APPLY TO YOU.

OUR RESPONSIBILITY FOR DEFECTIVE SUPERCHARGERS IS LIMITED TO REPAIR OR REPLACEMENT AS DESCRIBED ABOVE IN THIS LIMITED WARRANTY.

Limitation of Liability

THE REMEDIES DESCRIBED ABOVE ARE YOUR SOLE AND EXCLUSIVE REMEDIES AND OUR ENTIRE LIABILITY FOR ANY BREACH OF THIS LIMITED WARRANTY. OUR LIABILITY SHALL UNDER NO CIRCUMSTANCES EXCEED THE ACTUAL AMOUNT PAID BY YOU FOR THE DEFECTIVE SUPERCHARGER, NOR SHALL WE UNDER ANY CIRCUMSTANCES BE LIABLE FOR ANY CONSEQUENTIAL, INCIDENTAL, SPECIAL OR PUNITIVE DAMAGES OR LOSSES, WHETHER DIRECT OR INDIRECT (INCLUDING, WITHOUT LIMITATION, ENGINE DAMAGE).

SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU.