

ARP-K-FD-BBF

BIG BLOCK FORD PASSENGER SIDE SINGLE

INSTALLATION GUIDE



QUALITY AMERICAN MADE SUPERCHARGERS



Installation Instructions



Step:1

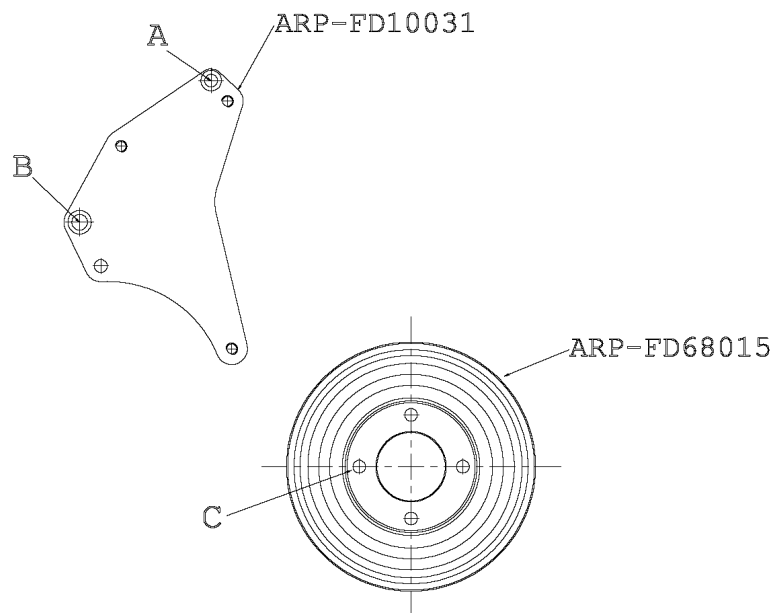
Install the supplied head bracket, P/N ARP-FD10031. Use the supplied bolts, use the layout sheet below for size and location.

Step:2

Install the crank pulley P/N ARP-FD68015. Use the supplied mounting bolts shown in "C".

Torque all of the 3/8" bolts to 29 FTLBS, and the 7/16 bolt to 35 FT LBS.

HEAD BRACKET LAYOUT



A = 1 @ 3/8-16 x 1.0 SS SHCS
B = 1 @ 7/16-14 x 1.0 SS SHCS
C = 4 @ 3/8-16 x 1.0 SS SHCS

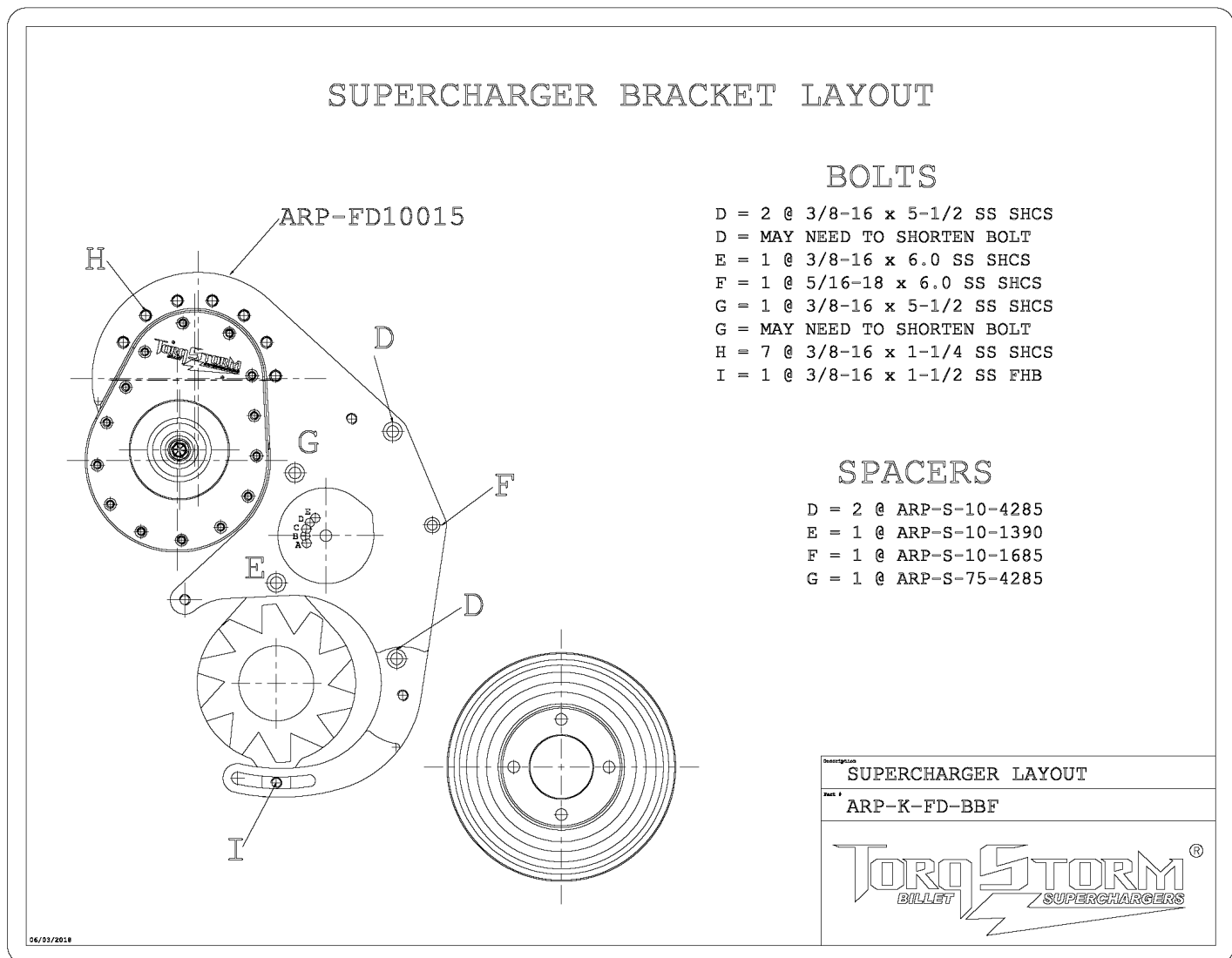
DESCRIPTION
HEAD BRACKET LAYOUT
PART #
ARP-K-FD-BBF



06/03/2016

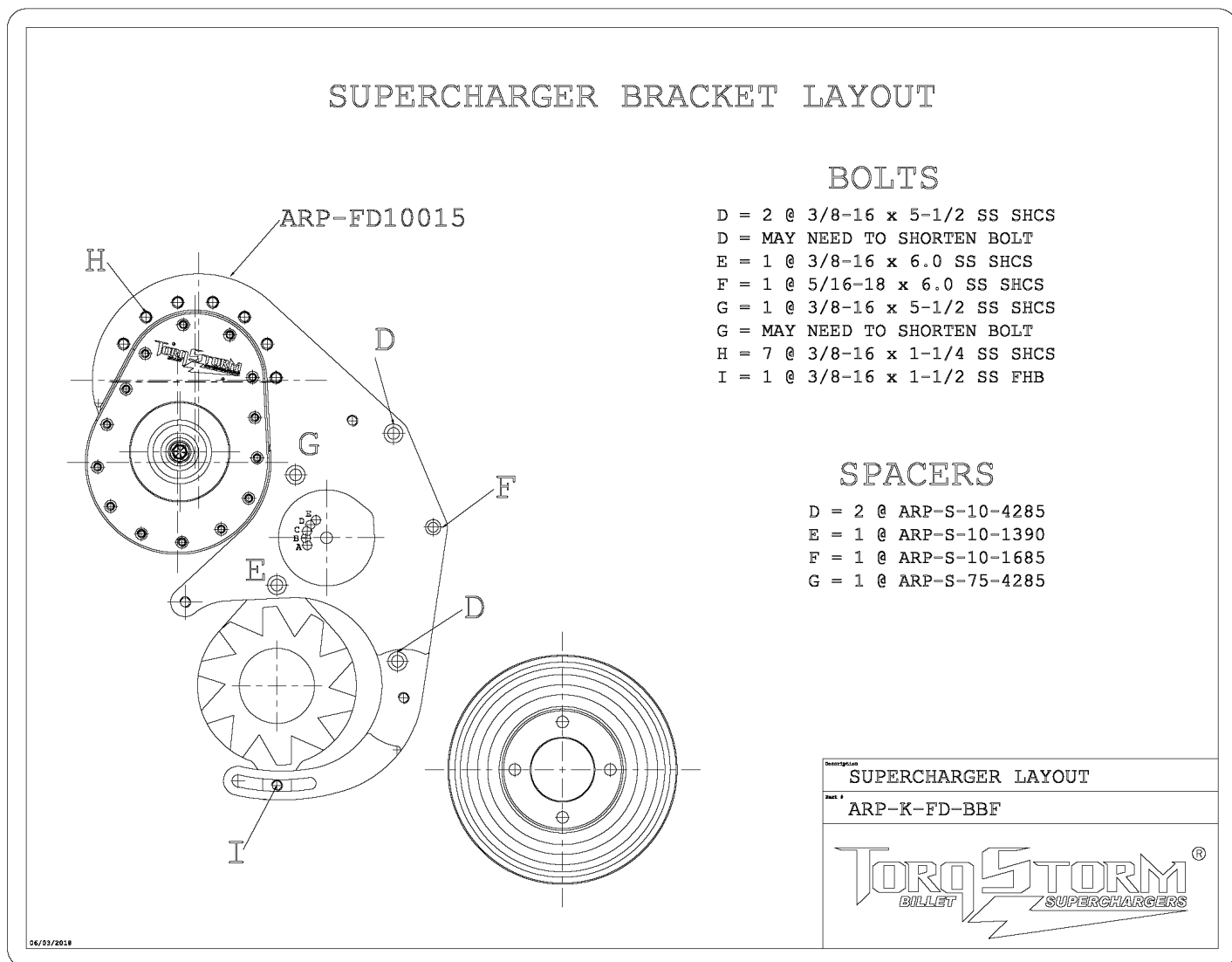
Step:3

Install the supercharger bracket, start the bolt marked "G". use the 4.285" spacer and the 3/8-16x5.5" bolt. the bolts may need to be sanded or cut down 0.150" to allow it to tighten down. Now that the S/C bracket is supported, use the lay out sheet below for reference on installing the rest of the bolts marked "D, F, and G". Leave all these bolts loose.



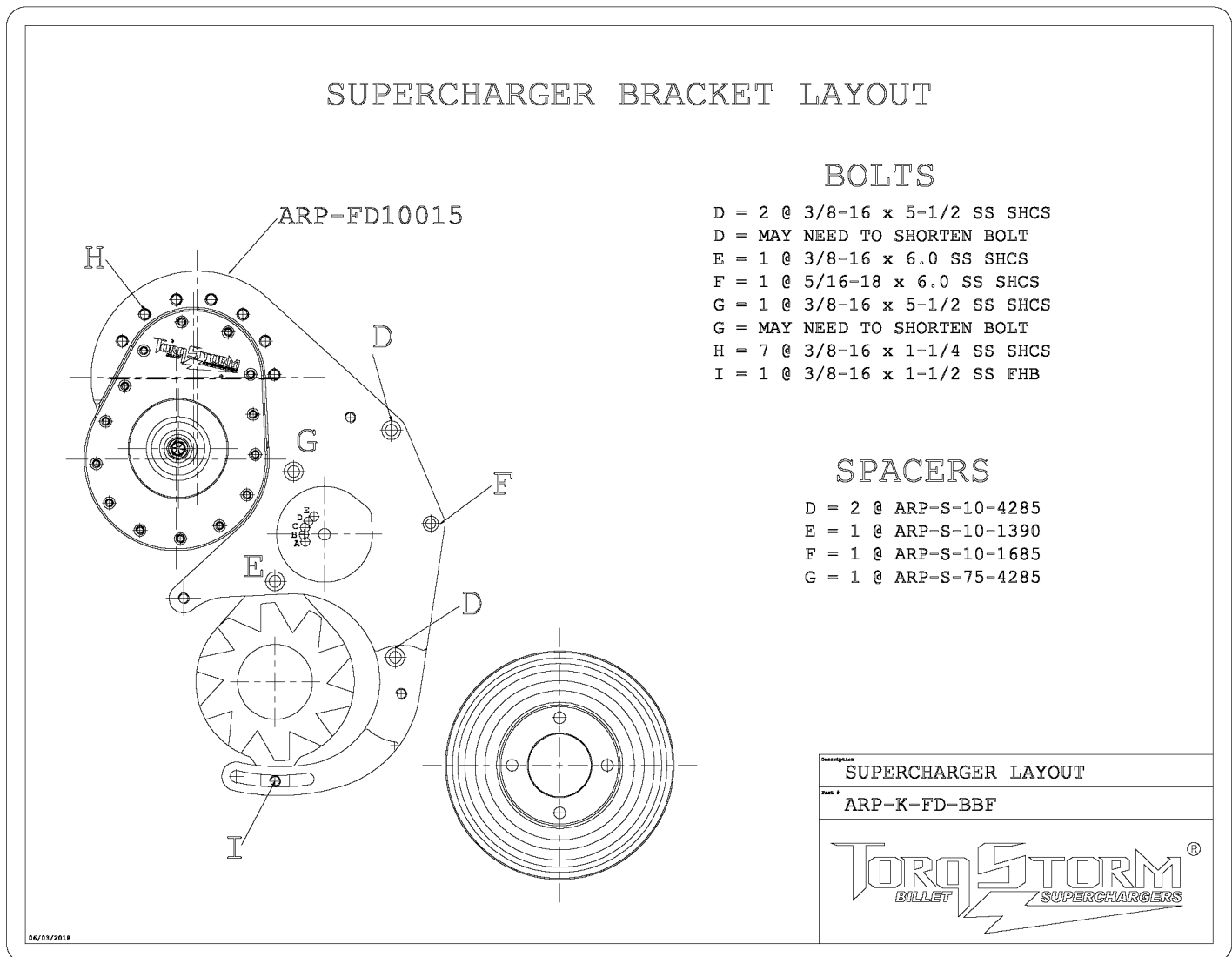
Step:4

Install the alternator, use the 3/8-16x6.0" bolt. Feed it through the bracket and ALT, install the 1.390" spacer behind the ALT, leave this bolt loose. Torque the other supercharger bracket bolts to 29 FTLBS. Install the bolt marked "I". Leave bolt loose until you install the belt.



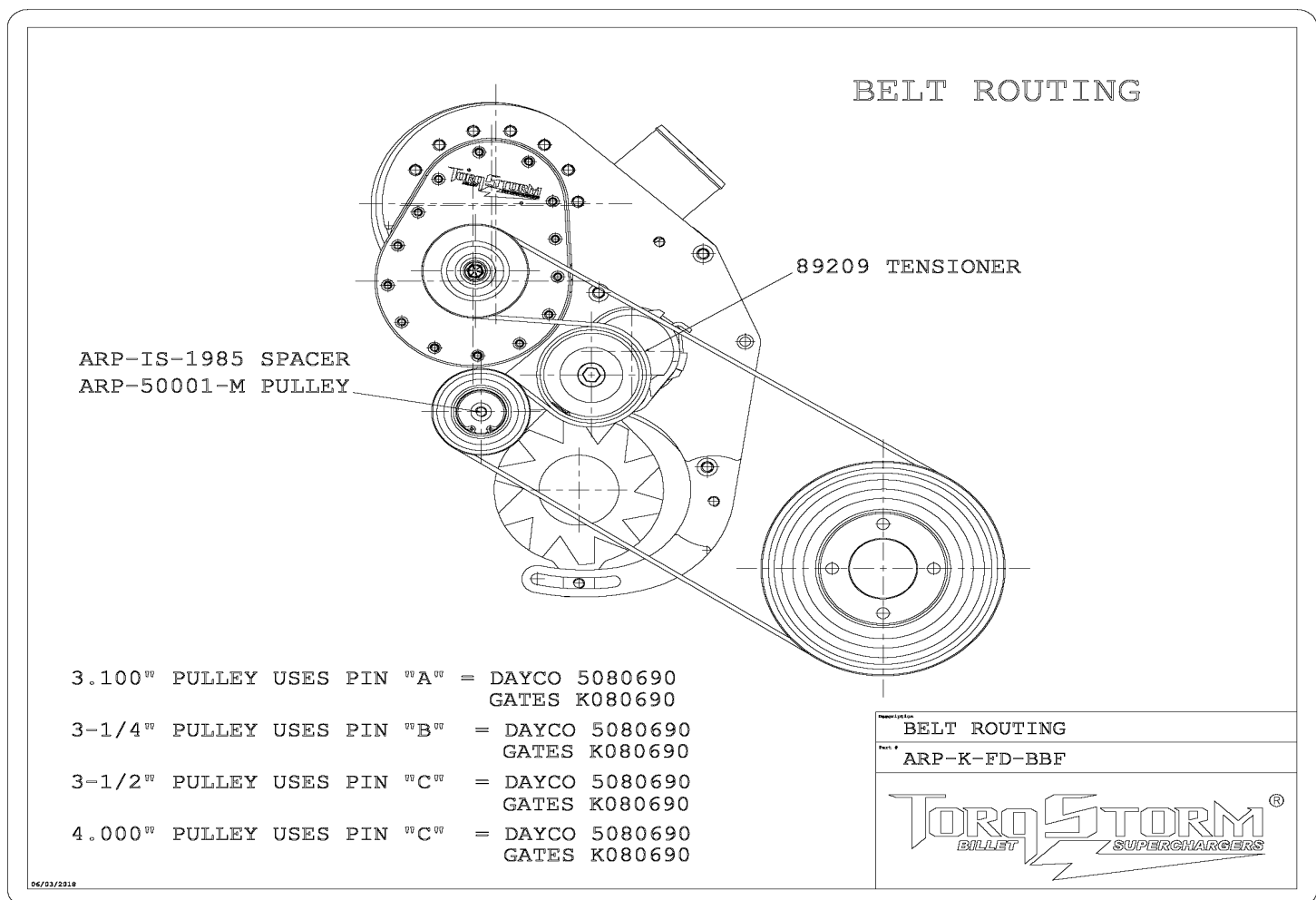
Step:5

Install the TorqStorm head unit on to the bracket, use the (7) 3/8-16x1.25" bolts and the (7) 3/8 AN washers to secure the supercharger. Torque to 29 FT LBS.

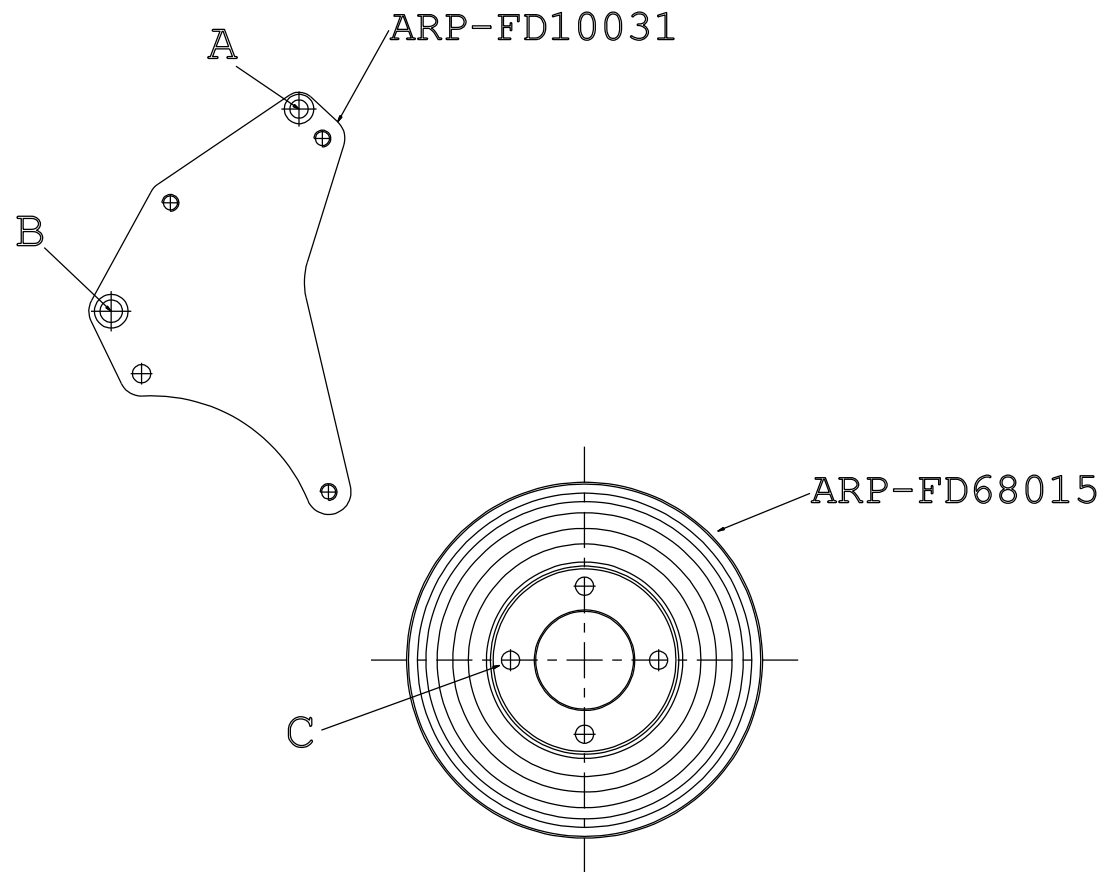


Step:6

Install the idler pulley using the idler pulley spacer and the 3/8-16x3.5" bolt. When installing the tensioner pay attention to the pulley size on the S/C. Install the tensioner location pin in the correct position on the bracket per pulley size. the location reference is on the sheet below. You can now install the belts.



HEAD BRACKET LAYOUT



A = 1 @ 3/8-16 x 1.0 SS SHCS
B = 1 @ 7/16-14 x 1.0 SS SHCS
C = 4 @ 3/8-16 x 1.0 SS SHCS

Description
HEAD BRACKET LAYOUT
Part #
ARP-K-FD-BBF
TORQSTORM[®] BILLET SUPERCHARGERS

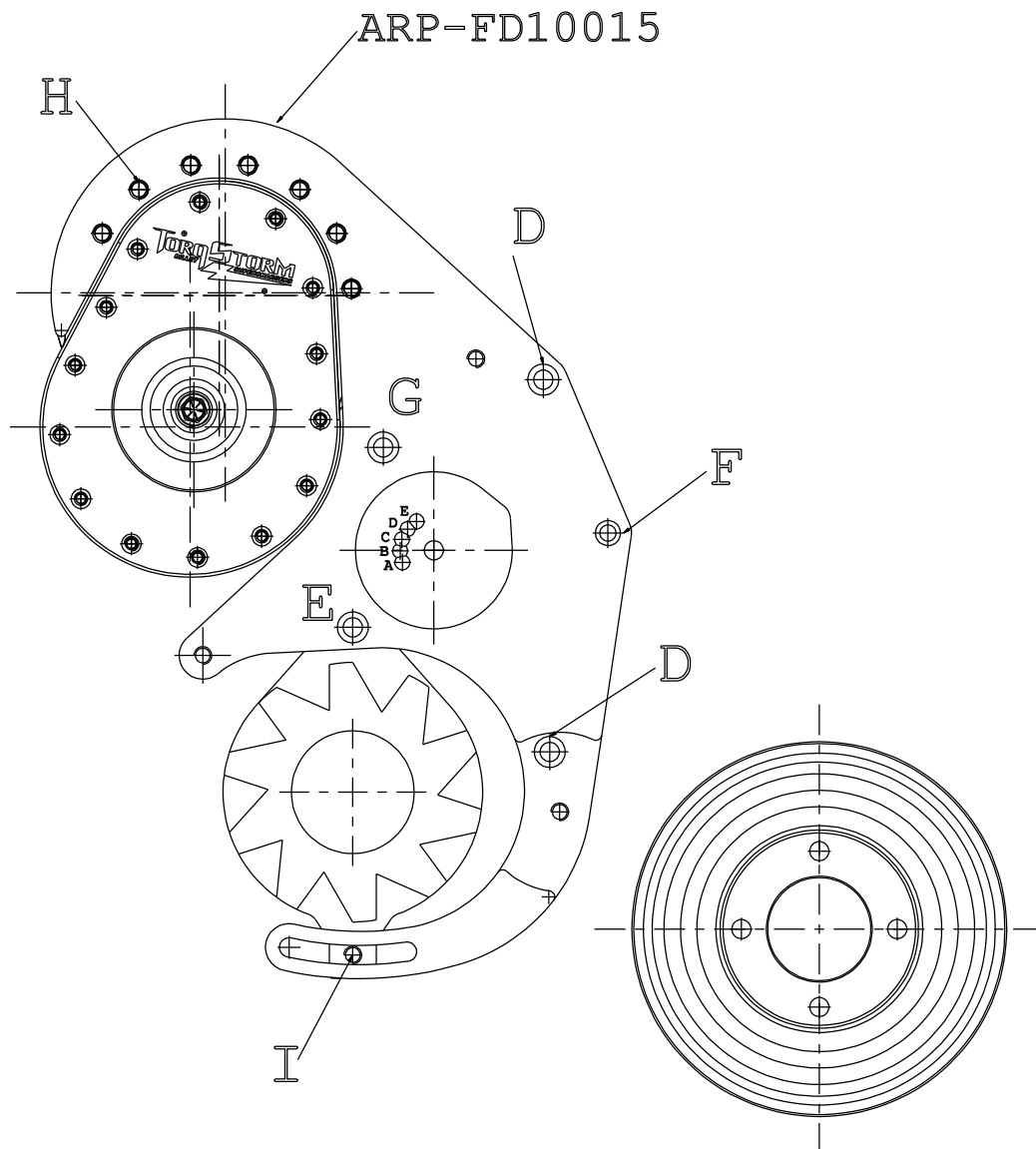
SUPERCHARGER BRACKET LAYOUT

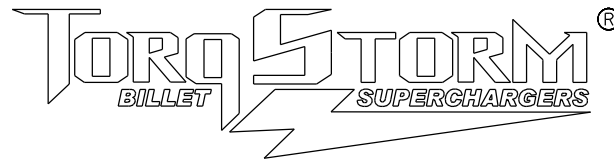
BOLTS

D = 2 @ 3/8-16 x 5-1/2 SS SHCS
 D = MAY NEED TO SHORTEN BOLT
 E = 1 @ 3/8-16 x 6.0 SS SHCS
 F = 1 @ 5/16-18 x 6.0 SS SHCS
 G = 1 @ 3/8-16 x 5-1/2 SS SHCS
 G = MAY NEED TO SHORTEN BOLT
 H = 7 @ 3/8-16 x 1-1/4 SS SHCS
 I = 1 @ 3/8-16 x 1-1/2 SS FHB

SPACERS

D = 2 @ ARP-S-10-4285
 E = 1 @ ARP-S-10-1390
 F = 1 @ ARP-S-10-1685
 G = 1 @ ARP-S-75-4285



Description	SUPERCHARGER LAYOUT
Part #	ARP-K-FD-BBF
	

BELT ROUTING

ARP-IS-1985 SPACER
ARP-50001-M PULLEY

89209 TENSIONER

3.100" PULLEY USES PIN "A" = DAYCO 5080690
GATES K080690

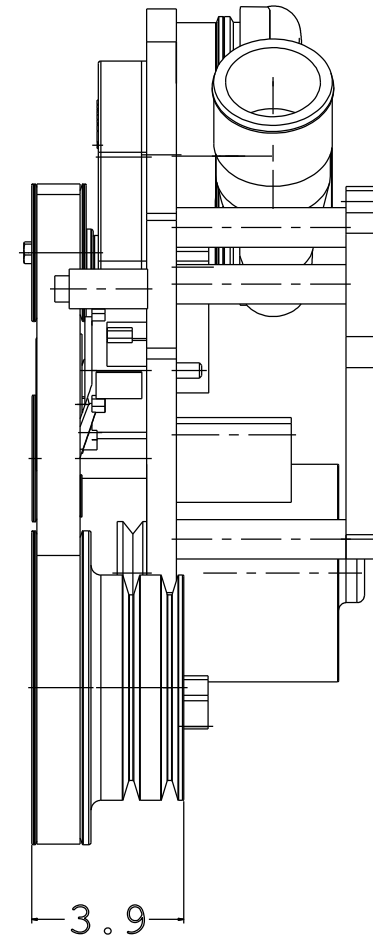
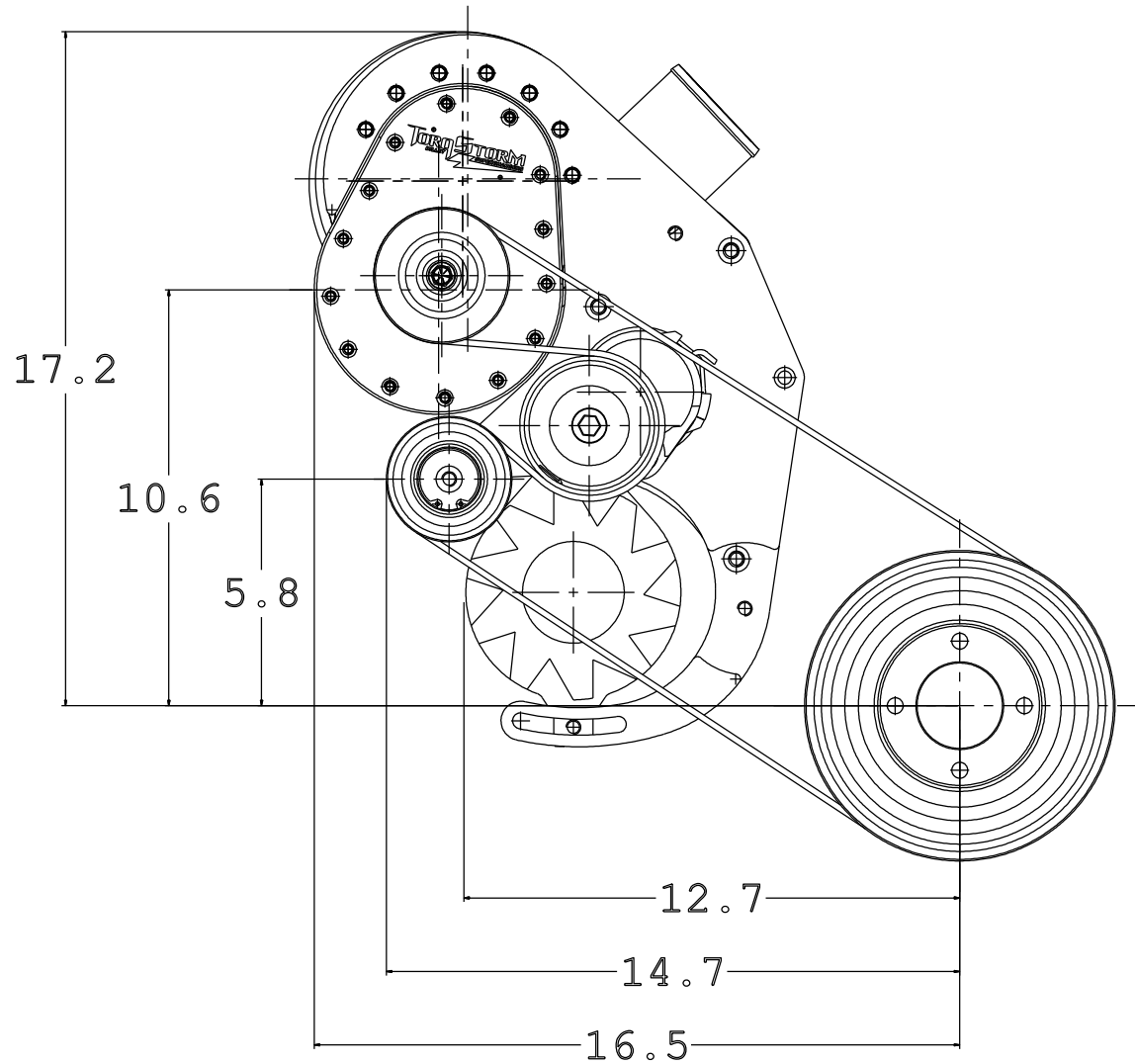
3-1/4" PULLEY USES PIN "B" = DAYCO 5080690
GATES K080690

3-1/2" PULLEY USES PIN "C" = DAYCO 5080690
GATES K080690

4.000" PULLEY USES PIN "C" = DAYCO 5080690
GATES K080690

Description
BELT ROUTING
Part #
ARP-K-FD-BBF
TORQSTORM[®] BILLET SUPERCHARGERS

KIT DIMENSIONS



Description

KIT DIMENSIONS

Part #

ARP-K-FD-BBF

TORQSTORM[®]
BILLET SUPERCHARGERS



IMPORTANT

Make sure that the blow off valves function correctly. Proper BOV function is crucial. If the BOV is not fully opening after a pull or rapid close of the throttle, damage will occur to the superchargers.

Make sure that the BOV has a full manifold vacuum supply, a ported vacuum supply will not work!

If there are 2 BOV's being used in a twin kit, you must supply each BOV with its own vacuum supply. Using a vacuum "T" with a single supply for both bov's will prevent the bov's from working as they should.

Installation Instructions

BBC SINGLE WITH ACCESSORIES

ARP-K-GM-BBC-AC



- *Replace all spark plugs with one or two heat ranges cooler.*
- *Fuel/ Ignition managment system must be tuned when installing Torqstorm Supercharger.*
- *Reconnect battery*
- *Double check all fittings, bolts, clamps. Make sure all wires and lines are properly secured with clamps or wire ties .*
- *Make sure fuel tank is filled with 91 octane or higher fuel.*
- *Start engine and allow to idle a few minutes then shut down.*
- *Recheck to be sure that no hoses, wires, ect are near the exhaust, headers, or supercharger components.*
- *Recheck tune before commencing test drive.*
- *After test drive examine all bolts, belts and check for leaks or running issues before finishing with the vehicle.*
- *Oil must be changed every 10k miles or once a year, whichever comes first.*

Order oil direct from TorqStorm. Part number ARP-OIL-MTL

Your TorqStorm Supercharger will have a 1 year limited warranty from the date on your paid invoice.

Additional information for Boost

- *It is suggested to run a wideband o2 sensor to monitor correct air/fuel ratio. 11.5 is ideal for 91 octane or higher pump gas.*
- *PLEASE TAKE SPECIAL NOTE: Operating the vehicle without all the sub assemblies completed and properly installed and working may cause FAILURE OF MAJOR ENGINE COMPONENTS.*
- *If you have any questions or concerns contact us at sales@torqstorm.com*
- *Torqstorm superchargers come from the factory filled with 6 oz of ARP-OIL-MTL*
- *Supercharger is ready to run*

Oil Change Instructions



OIL CHANGE MUST BE PERFORMED EVERY 10,000 MILES OR ONCE A YEAR, WHICHEVER COMES FIRST.

FAILURE TO DO SO WILL VOID YOUR WARRANTY.

YOU CAN PURCHASE OIL

FROM US DIRECTLY AT

TORQSTORM.COM

PART # ARP-OIL-MTL

STEP 1

Remove your supercharger from your car and flip over to backside to access the drain plug.

STEP 2

Remove drain plug with a 1/4" allen and drain oil.



STEP 3

*Pour in your Torqstorm specific oil,
6oz into the same hole you drained
from.*



STEP 4

*Replace the drain plug.
Torque to 15 ft lbs*



STEP 5

*Re-install the supercharger on your vehicle.
Take note of the mileage on your odometer.*

In many cases your vehicle is exposed to harsh weather and road debris. Regular maintenance is important in order for your mechanical pieces to function properly. BOV inspection every oil change interval.

STEP 1

You can leave the body of the BOV attached to your plumbing as long as your able to remove the lid from your BOV. Remove the lid, counter clockwise, there is a strong spring beneath it.



STEP 2

Remove the spring and brass piston. Clean and inspect the piston and spring for any abnormal wear or defects.



STEP 3

Using Silicone paste apply a modest amount inside the body of the BOV.

STEP 4

Install the brass piston into the body of the BOV, checking to make sure it goes in and out smoothly.

STEP 5

Install the spring into the piston, making sure it is seated flat in the “Cup”



STEP 6

Install the BOV cap. Make sure the spring is seated properly. Be careful not to cross thread it. A little wd-40 on the threads will help it to assemble easier.



STEP 7

Attach your vacuum line and check operation.



Accelerated Racing Products, LLC

Billet Supercharger Limited 1-Year Warranty

Accelerated Racing Products, LLC ("we," "our" or "us") warrants only to the original consumer purchaser ("you" or "your") that your new Billet Supercharger head unit (referred to herein as your "supercharger") shall be free of defects in workmanship and materials for 1 year, from the date of purchase. This Limited 1-Year Warranty (this "Limited Warranty") does not extend to any subsequent owner or other transferee of your supercharger and shall terminate upon any transfer of your supercharger. This Limited Warranty is effective for superchargers purchased on or after 1/01/2023. This warranty DOES NOT cover "R" Series Superchargers (TS84R, TS91R or TS94R)

Our authorization must be obtained before you return the supercharger for warranty inspection. Superchargers that we authorize to be inspected must be shipped freight prepaid, at your expense. Additional warranty procedures are set forth below.

Subject to the other limitations set forth in this Limited Warranty, we will, in our sole discretion, either repair or replace the supercharger or portion thereof subject to warranty free of charge. No refunds or credits will be allowed.

Superchargers will not qualify for warranty if (i) the supercharger pulley or impeller has been removed or changed, (ii) the pulley or impeller warranty seal has been broken or tampered with and/or (iii) the kit parts have been altered or improperly installed.

Further, this Limited Warranty does not cover any defects or damage due to: (i) transportation; (ii) storage; (iii) improper installation or use; (iii) failure to follow the product instructions; (iv) alterations or modifications without our prior written consent; (v) use of a component or accessory not approved by us; (vi) unauthorized repair; (vii) normal wear and tear; or (viii) external causes such as accidents, abuse, misuse or other actions or events beyond our reasonable control.

Superchargers that we repair or replace will be returned to you with ground transportation charges prepaid by us, within the continental United States, or to the point of embarkation within the continental United States, via UPS ground (or similar) service. You will be responsible for any charges associated with expedited delivery or freight charges outside the continental United States.

Superchargers authorized to be returned and inspected but which do not qualify for warranty, and which are not repaired at your expense, will be subject to a US\$100.00 inspection fee and returned to you, at your expense.

Warranty Procedure

Go to the website and fill out the Warranty/Repair form at: <https://torqstorm.com/warranty-repair-form/>

1. Serial number of the supercharger.
2. Description of the problem.
3. Make, Model, and Year of the vehicle.
4. Your name, shipping address (No PO Boxes allowed), and your daytime telephone number.
5. A copy of your original purchase invoice.
6. A clear picture of supercharger mounted in the vehicle.

Upon receipt of the above, if warranty service is appropriate, an Accelerated Racing Products Return Authorization Number will be assigned. You should then send the supercharger or other defective part, with all of the above information to:

Accelerated Racing Products LLC
2909 Buchanan Ave SW
Wyoming, MI 49548

The return authorization number must be included on the package. Freight collect shipments will be refused and returned to the sender at the sender's expense.

Disclaimers

THIS LIMITED WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS AND YOU MAY ALSO HAVE OTHER RIGHTS, WHICH VARY FROM STATE TO STATE.

WE HEREBY LIMIT THE DURATION AND REMEDIES OF ALL IMPLIED WARRANTIES, INCLUDING WITHOUT LIMITATION THE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, TO ONE YEAR.

SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, SO THE ABOVE LIMITATION MAY NOT APPLY TO YOU.

OUR RESPONSIBILITY FOR DEFECTIVE SUPERCHARGERS IS LIMITED TO REPAIR OR REPLACEMENT AS DESCRIBED ABOVE IN THIS LIMITED WARRANTY.

Limitation of Liability

THE REMEDIES DESCRIBED ABOVE ARE YOUR SOLE AND EXCLUSIVE REMEDIES AND OUR ENTIRE LIABILITY FOR ANY BREACH OF THIS LIMITED WARRANTY. OUR LIABILITY SHALL UNDER NO CIRCUMSTANCES EXCEED THE ACTUAL AMOUNT PAID BY YOU FOR THE DEFECTIVE SUPERCHARGER, NOR SHALL WE UNDER ANY CIRCUMSTANCES BE LIABLE FOR ANY CONSEQUENTIAL, INCIDENTAL, SPECIAL OR PUNITIVE DAMAGES OR LOSSES, WHETHER DIRECT OR INDIRECT (INCLUDING, WITHOUT LIMITATION, ENGINE DAMAGE).

SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU.