



**AEROMOTIVE**  
**Part # 18027**  
**INSTALLATION INSTRUCTIONS**

This product is not legal for sale or use on emission-controlled vehicles except when used as a direct replacement part matching OEM specification.

**WARNING!**



Always be aware of flammable situations. Drilling and grinding can be potential ignition sources. Extinguish all open flames, prohibit smoking and eliminate all sources of ignition in the area of the vehicle and workspace before proceeding with the installation. Ensure you are working in a well ventilated area with an approved fire extinguisher nearby.

**WARNING!**



etc.

Installation of this product requires modification to a fuel tank/ the fuel system, failure to satisfy all safety considerations will result in fire, explosion, injury and/or loss of life to yourself and/or others. All fuel system components **MUST** be located as far from heat sources as possible, like exhaust, engine block,

**WARNING!**



Mechanical and hydraulic lifting devices can tip over or lower accidentally due to incorrect maneuvering or technical errors. A falling object can cause injury and/or loss of life to yourself and/or others. When working under the vehicle, always use stands, and ensure that the ground or floor is stable and level. Never crawl under a vehicle which is only supported by a jack.

**WARNING!**



The fuel system is under pressure. Do not open the fuel system until the pressure has been relieved. Refer to the appropriate vehicle service manual for the procedure and precautions for relieving the fuel system pressure.

**CAUTION!**



When installing this product always wear safety glasses and other appropriate safety apparel. A drilling operation will cause flying metal chips. Flying metal chips can cause eye injury.

**CAUTION:**



Installation of this product requires detailed knowledge of automotive systems and repair procedures. We recommend that this installation be carried out by a qualified automotive technician. Careless installation of this product can result in damage to the product, injury or loss of life to yourself and/or others.

## Compatible Fuels:

Pump Gas  
Race Gas  
E85  
Alcohol/Ethanol

### Parts Included:

1ea Controller Cap

2ea #8-32 x 7/8 Socket Head Cap Screw, Stainless Steel

3ea #10-32 Nut, Plated Steel

### The following steps are typical of most installations:

1. Once the engine has been allowed to cool, relieve the fuel system pressure and disconnect power to the pump.
2. Disconnect the line from the pump outlet and remove the ORB-10 outlet fitting. No other lines need to be disconnected to complete the replacement.

**CAUTION:** Ensure that any spilled fuel and any fuel soaked shop towels are cleaned up and removed from the vicinity of the vehicle before proceeding.

3. Remove the two #8-32 hex-head cap screws connecting the controller to the pump and lift the motor controller off the pump outlet end cap.
4. Disconnect the three controller-to-motor lead wires from the pump outlet end cap being sure to note (hint: take a picture of) the wire color to terminal locations (the pump outlet end cap may not be marked).
5. Connect the three motor leads from the new controller to the pump matching the colors to the previous wire locations (In most cases, the black lead connects to the "B", red to "R", and white to "W"). Secure connections using #10-32 nuts, firmly holding the terminal end in place while tightening.
6. Align the new controller to the pump outlet end cap while ensuring the 3 wires are arranged to avoid being pinched and attach the new controller using the two #8-32 x 7/8" hex head cap screws.
7. Replace the ORB-10 outlet fitting removed in Step 2 and reconnect the line to the pump outlet.

**CAUTION:** Ensure that any spilled fuel and any fuel soaked shop towels are cleaned up and removed from the vicinity of the vehicle before proceeding.

8. Reconnect power to the new pump controller, +12VDC to the red lead, Ground to the black lead.

**CAUTION: DO NOT REVERSE THE POLARITY-CONNECT AS ABOVE. Reversing the polarity will render the controller inoperable and will void all warranties for this product!**

9. Attach a suitable fuel pressure gauge to the fuel system Schrader valve, fuel rail or fuel pressure regulator. Examples:  
Aeromotive P/N **15632** 0-15 PSI (1 1/2") Fuel Pressure Gauge  
Aeromotive P/N **15633** 0-100 PSI (1 1/2") Fuel Pressure Gauge

**Ensure that any spilled fuel and any fuel soaked shop towels are cleaned up and removed from the vicinity of the vehicle.**

**CAUTION: While performing the following steps, if any fuel leaks are detected, immediately turn the ignition to OFF, remove any spilled fuel and repair the leak(s) before proceeding!**

10. Turn the ignition to ON **without starting the engine**, allow the pump to run for several seconds and check the fuel pressure. If there is no pressure, turn the ignition to OFF, wait one minute, then turn the ignition to ON and recheck the pressure. Repeat this ignition OFF and ON procedure until the gauge registers pressure or you detect a fuel leak. If no pressure is registered on the gauge after running the pump for several seconds and you have found no leaks, check all fuel and electrical connections to determine the cause. IF THE PUMP IS RUNNING BACKWARDS,

REPEAT STEPS 1-3 AND SWITCH ANY OF THE TWO **MOTOR LEAD WIRES** FROM STEP 5, then reconnect and retest the pump.

**CAUTION: DO NOT REVERSE THE TWO POWER LEADS EXTERNAL TO THE CAP! Reversing the polarity of the main power and ground wires going into the controller will render the controller inoperable and will void all warranties for this product!**

11. Once the fuel pressure gauge registers pressure, start the engine. If you have installed an adjustable fuel pressure regulator, adjust it to the desired setting.

Test-drive the vehicle to insure proper operation and re-check the fuel system for leaks. **If any leaks are found, immediately discontinue use of the vehicle and repair the leak(s)!**

# Contact Us

RGA NUMBER REQUIRED FOR ALL RETURNS TO AEROMOTIVE.

To obtain an RGA number, please call (913) 647-7300 and ask for the Returns and Repairs department or complete the online form under the "Rebuilds" section at [www.aeromotiveinc.com](http://www.aeromotiveinc.com).

- **Shipping & Returns**

Aeromotive Inc.  
11414 W 79th Street.  
Lenexa, KS 66214

**General Inquiries and Tech Line:** (913) 647-7300

**General Email:** [info@aeromotiveinc.com](mailto:info@aeromotiveinc.com)

**Tech Email:** [tech@aeromotiveinc.com](mailto:tech@aeromotiveinc.com)

*The Aeromotive Tech Lines are open Monday through Friday from 9:30AM to 5:00PM Central Standard Time.*



**WARNING:** This product can expose you to chemicals, including chromium, which is known to the State of California to cause cancer or birth defects or other reproductive harm. For more information, visit: [www.p65Warnings.ca.gov](http://www.p65Warnings.ca.gov)

### ***AEROMOTIVE, INC. LIMITED WARRANTY***

This Aeromotive Product, with proof of purchase dated on or after January 1, 2003, is warranted to be free from defects in materials and workmanship for a period of one year from the original date of purchase. No warranty claim will be valid without authentic, dated proof of purchase.

This warranty is to the original retail purchaser and none other and is available directly from Aeromotive and not through any point of distribution or purchase.

If a defect is suspected, the retail purchaser must contact Aeromotive directly to discuss the problem, possible solutions and obtain a Return Goods Authorization (RGA), if deemed necessary by the company. Please call 913-647-7300 and dial option 3 for the technical service dept. All returns must be shipped freight pre-paid to the company and with valid RGA before they will be processed.

Aeromotive will examine any product returned with the proper authorization to determine if the failure resulted from a defect or from abuse, improper installation, misapplication or alteration. Aeromotive will then, at it's sole discretion, return, repair or replace the product.

If any Aeromotive product is determined defective, buyer's exclusive remedy is limited in value to the sale price of the good. In no event shall Aeromotive be liable for incidental or consequential damages.

Aeromotive expressly retains the right to make changes and improvements in any product it manufactures and sells at any time. These changes and improvements may be made without notice at any time and without any obligation to change the catalogs or printed materials.

Aeromotive expressly retains the right to discontinue at any time and without notice any Aeromotive product that it manufactures or sells.

This warranty is limited and expressly limits any implied warranty to one year from the date of the original retail purchase on all Aeromotive products.

No person, party or corporate entity other than Aeromotive shall have the right to: determine whether or not this Limited Warranty is applicable to any Aeromotive product, authorize any action whatsoever under the terms and conditions of this Limited Warranty, assume any obligation or liability of any nature whatsoever on behalf of Aeromotive under the terms and conditions of this Limited Warranty.

This Limited Warranty covers only the product itself and not the cost of installation or removal.

This Limited Warranty is in lieu of and expressly excludes any and all other warranties, expressed or implied. This Limited Warranty gives you specific legal rights, and you may also have other rights which vary from state to state.