



## Installation Instructions 2005-2006 Pontiac GTO dual aft-cat system

## 605GTO5

STOP

Please check Parts List below to insure that all parts are included in the product box !



Note: anti-seize should be applied to all fastener threads, pipe slip joints and mating surfaces of ball /socket connections.

Parts List and Description					<u>Hardware List</u>
(A)	PN	6GTO5XM	- center mount X-muffler	4 -	2.5" band clamps
(B)	PN	6GTO5LP	- left intermediate pipe	4 -	3/8" x 1.5" bolts
(C)	PN	6GTO5RP	- right intermediate pipe	4 -	3/8" flat washers
(D)	PN	6GTO5LT	- left tailpipe w/resonator	4 -	3/8" flanged nuts
(E)	PN	6GTO5RT	- right tailpipe w/resonator	1 -	anti-seize compound

## **Installation instructions:**

- 1. Raise and support vehicle.
- 2. Lubricate all stock rubber exhaust hangers and fasteners attaching center resonator to converter pipes and also nuts on muffler attachment flanges.
- 3. Remove fasteners from muffler attachment flanges; push mufflers towards rear of vehicle to clear flange studs and then pull down and forward to remove muffler from rear rubber hangers.
- 4. Remove rubber hangers from rods on intermediate pipes in the center of vehicle.
- 5. Remove fasteners from flanges at resonator/converter pipe connection and remove resonator/mid pipe assembly from vehicle.
- 6. Remove the intermediate pipe rubber hanger from the stock location on driver side pipe and re-install on the adjacent exposed rod, which points to the outside of the car. Be sure to replace retainer clip.
- 7. Install supplied X-muffler onto converter pipes with supplied 3/8" hardware.
- 8. Place two supplied clamps over mid-pipe inlets and install pipes over X-muffler outlets. Insert hanger rods into corresponding rubber hangers.
- 9. Rotate mid-pipes to position hanger rods parallel to the ground and tighten clamps and fasteners on X-muffler fully.
- 10. Place two supplied clamps over tailpipes with polished resonators and install onto mid-pipe outlets.
- 11. Insert hanger rods on tailpipes into rear-most rubber hangers; inside rods will position rubber hangers in a horizontal position when installed correctly.
- 12. Align system and tighten all clamps.

## FOR TECHNICAL ASSISTANCE CALL TOLL-FREE (866) 782-3283 2900 East La Jolla Anaheim, CA 92806