

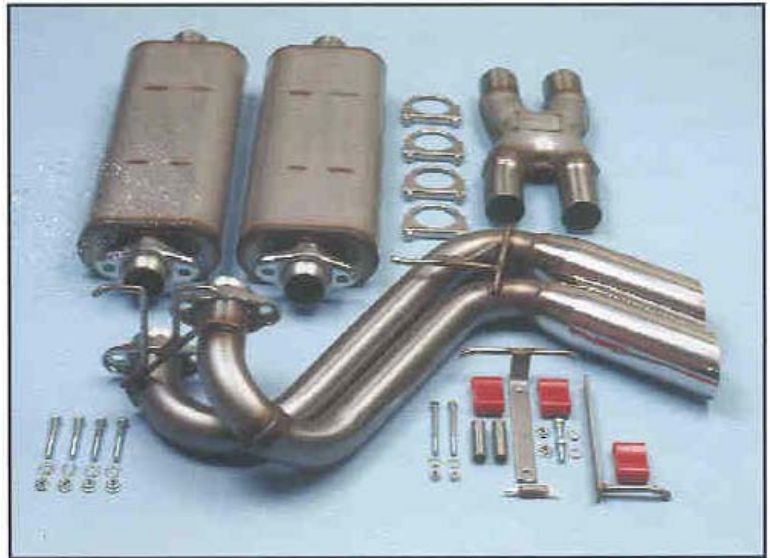
Bassani® Xhaust

99-04, 5.4L, 2WD, Ford SVT Lightning Part # 54150L-4 Forward Exit Cat Back Installation Instructions

Warning! Warranty of this product is VOID if welded together.

Hardware and Parts List

- (1) Double Hanger Bracket
- (1) Single Hanger Bracket
- (4) 2 ½" Stainless Steel U-Clamps
- (2) ¾" x 2 ½" Stainless Steel spacers
- (3) X-Bone Urethane Hangers
- (2) 5/16"-18 x 3 ½" Cap screws
- (4) 3/8"-16 x 2 ½" Cap screws
- (2) 3/8"-16 x 1" Cap screws
- (6) 3/8"-16 Flanged nuts
- (2) 5 1/6" Nylock nuts
- (6) 3/8" Flat washers
- (2) 5 1/6" Flat washers
- (1) Tube of **Bassani** Anti-seize Jet lube



Installation Instructions

1. Raise and support vehicle.
2. Remove stock muffler and tail pipe assembly.
3. Remove clamp bolt at rear of stock exhaust pipes. (See photo 1)
4. Install single hanger bracket on passenger side front leaf spring hanger as shown. (See photo 2)
5. Install supplied 2 ½" stainless spacers between double hanger bracket and cross member as shown in photos. (See photos 3 & 4)
6. Install X-bone hangers on brackets at this time. (See photos 5 & 6)
7. Install X-pipe section on factory exhaust pipes with identification tag facing passenger side of vehicle. (See photo 7)
8. Install mufflers on X-pipe section. (See photos 8 & 9)
9. Install U-bolt clamps on muffler inlets. Hand tighten only at this time. (See photo 10)
10. Install tail pipe assembly into supplied hangers. (See photos 11 & 12)
11. Install tail pipe assembly on to rear mufflers using supplied hardware. (See photo 13)
12. Align tips in body cut out. Tighten clamps and flanges at this time. (See photos 14 & 15)
13. Tighten factory exhaust pipe, pinch bolt at this time. (See photo 16)
14. Completed assembly should look like photos 17 & 18.
15. Re-check all nuts, bolts and clamps for proper tightness. Your installation is now complete.

Bassani® Xhaust

54150L-4 Cat Back Reference Photos



Photo 1



Photo 2



Photo 3



Photo 4



Photo 4



Photo 6



Photo 7



Photo 8



Photo 9



Photo 10



Photo 11

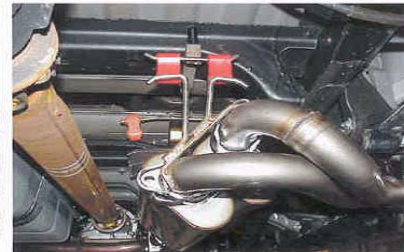


Photo 12



Photo 13



Photo 14



Photo 15



Photo 16



Photo 17



Photo 18