

Installation Instructions

2011-'12 Mustang GT500 5.4 L, 3" aft-cat system with X-style crossover

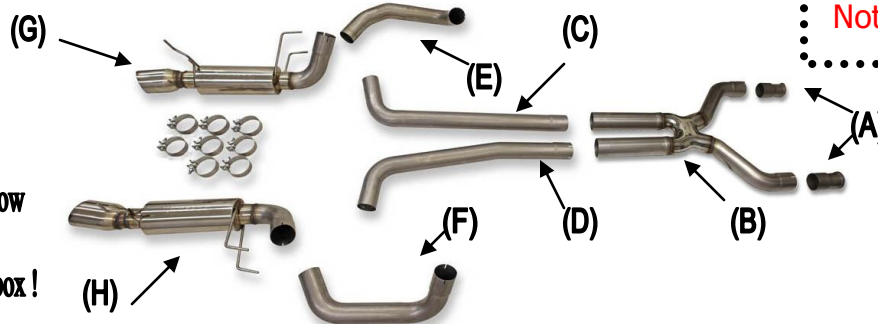
May also be installed with other brands of headers by fabricating adapter pipes.

5411R5

*****Resonators***
Not shown in picture.**



**Please check Parts List below
to insure that all parts
are included in the product box !**



Note: anti-seize should be applied to all fastener threads, pipe slip joints and mating surfaces of ball /socket connections.

Parts List and Description

(A)	5411R5A	-X/mid-pipe adaptors (2 pcs.)
(B)	5411R5X	-X/mid-pipe assembly
(C)	5411R5DIT	-driver side intermediate tube
(D)	5411R5PIT	-passenger side intermediate tube
(E)	5411R5DO	-driver side over-axle pipe
(F)	5411R5PO	-passenger side over-axle pipe
(G)	5411R5DM	-driver side muffler assembly
(H)	5411R5PM	-passenger side muffler assembly

Hardware List

8	-3" band clamps
1	-anti-seize compound
2	-2 3/4" Band Clamps

Installation instructions:

- 1.) Raise and support vehicle.
- 2.) Remove stock exhaust system from catalytic converters to the rear.
- 3.) The catalytic converter pipe has to be cut from the weld on the outlet side of the cat to 9" rearward. See (Fig. 1)
- 4.) Install (2) slip to ball socket adaptors in X-Crossover with 2 1/2" of adaptor inside slip connections of the X-Crossover. Clamp in place with 3" band clamps.
- 5.) Install the X-Crossover using the (2) 2 3/4" Band clamps over the cut ends of the stock pipe. Tighten clamps and support X-Crossover in place.
- 6.) Install mid-pipes to X-Crossover with 3" band clamps. Also fit over axle pipes to mid pipes with 3" band clamps. You may have to roll X-Crossover down in order to connect the over axle and mid pipe together. Do not tighten clamps until system is completely assembled to allow for alignment.
- 7.) Remove the stock hanger mounts on each side closest to the differential slide these mounts in place on the Bassani mufflers. Place a 3" band clamp over the inlet pipes of each muffler and fit mufflers into slip connector of the over axle pipe.
- 8.) Bolt the hanger mounts back on the chassis and slide the rear hanger mounts in place on the muffler. Fit the 3" band clamp in place at the slip connection.
- 9.) At this point align the complete exhaust system to the vehicle maintaining clearance to the underside of the vehicle and the fuel tanks.
- 10.) When alignment is to your satisfaction tighten all clamps.

**FOR TECHNICAL ASSISTANCE CALL TOLL-FREE (866) 782-3283
2900 East La Jolla Anaheim, CA 92806**

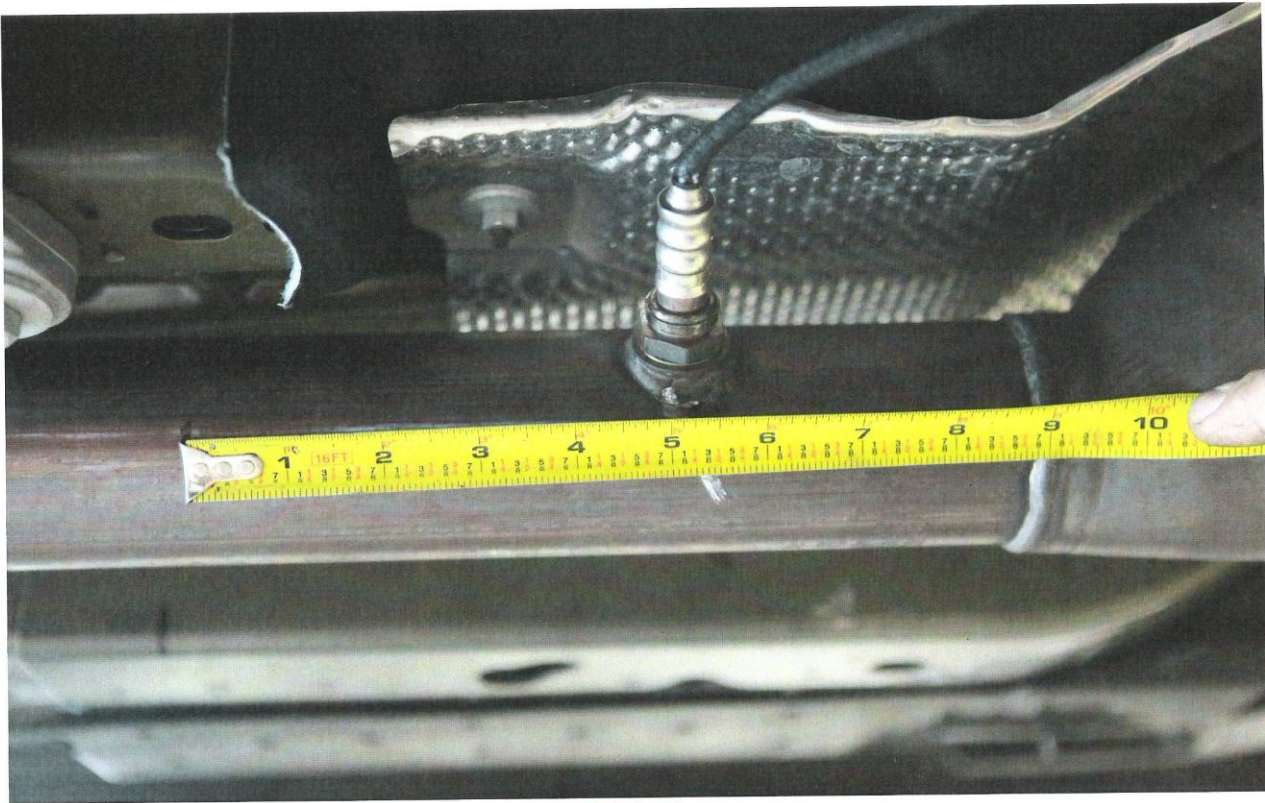


Fig. 1

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