

# Installation Instructions

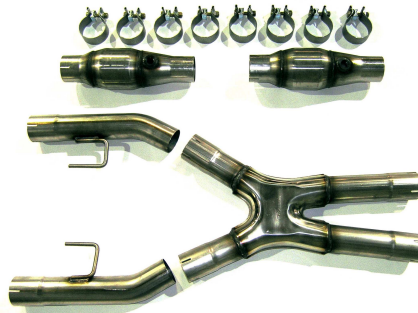
**2005-08 4.6L Mustang GT, Catalyzed Power-X crossover pipe**

For use with Bassani long tube competition headers

**4605R3 / BX4605R3**



Please check Parts List below  
to insure that all parts  
are included in the product box !



Note: anti-seize  
should be applied  
to all fastener  
threads and pipe  
slip joints

## Parts List and Description

(A)	PN 4605R31	- left inlet leg
(B)	PN 4605R32	- right inlet leg
(C)	PN 4605R33	- converters (2)
(D)	PN 4605R34	- crossover

## Hardware List

(8)	2-1/2" heavy-duty clamps
(1)	anti-seize

Note: this X-style crossover pipe assembly is designed to be a direct fit with Bassani long tube competition headers only and is not intended for any other application.

## **Installation instructions:**

- 1.) Raise and support vehicle.
- 2.) Install Bassani headers as per instructions included in header box. Do not fully tighten flange bolts at this time.
- 3.) Measure and cut 10.5 inches off inlets of intermediate/over-axle pipes.
- 4.) Remove mufflers from rear of car. This is accomplished by removing fasteners that attach hangers to frame.
- 5.) Place two supplied clamps over inlets of crossover body and insert catalytic converters into slip-connectors.
- 6.) Place two supplied clamps over inlets of converters and insert inlet legs into inlets of converters. The inlet leg that has the hanger that is slightly further away from the pipe goes on the passenger side of vehicle.
- 7.) Place two supplied clamps over inlets of legs and install assembly, in one piece, into vehicle rubber hangers and onto header collectors.
- 8.) Place two supplied clamps over outlets of crossover and insert shortened intermediate/over-axle pipes into slip-connectors.
- 9.) Re-install mufflers, align components and tighten all clamps and header flange bolts.
- 10.) Lower vehicle.

**FOR TECHNICAL ASSISTANCE CALL TOLL-FREE (866) 782-3283**  
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