

Installation Instructions

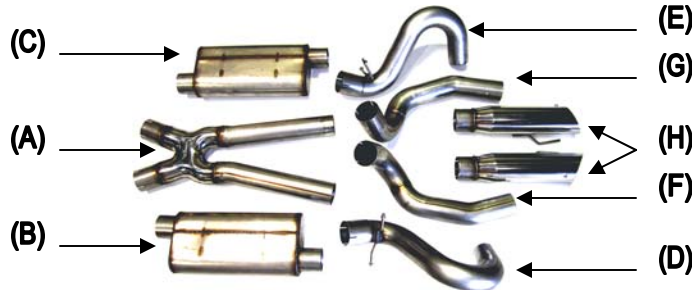
1999-2004 Mustang GT, 3" aft-cat system

Includes 3" Bassani Power-X crossover

4604R5



Please check Parts List below to insure that all parts are included in the product box !



Note: anti-seize should be applied to all fastener threads, pipe slip joints and mating surfaces of ball /socket connections.

Parts List and Description

Hardware List

(A)	PN	4604R5PX	-crossover assembly
(B)	PN	4604R5LM	-left muffler
(C)	PN	4604R5RM	-right muffler
(D)	PN	4604R5LO	-left over-axle pipe
(E)	PN	4604R5RO	-right over-axle pipe
(F)	PN	4604R5LT	-left tailpipe
(G)	PN	4604R5RT	-right tailpipe
(H)	PN	4604R5T	-tips (2)

(10)	-3" band clamps
(1)	-anti-seize

Note: this aft-cat is not designed or intended to connect directly to stock manifolds or any particular set of aftermarket headers. All components needed, forward of the Power-X crossover inlets, will have to be fabricated to achieve compatibility with your vehicle, manifold or header application.

Installation instructions:

- 1.) Raise and support vehicle in a manner, which allows full suspension drop of rear axle.
- 2.) Lubricate all stock rubber hangers with penetrating oil.
- 3.) Use a reciprocating saw and cut stock tailpipes from rear of mufflers.
- 4.) Pry tailpipe hangers from rubber hangers and remove tailpipes from vehicle.
- 5.) Remove fasteners attaching factory mufflers to H-pipe/X-pipe; pry hanger rods from hangers and remove mufflers from vehicle.
- 6.) If still present, remove any existing H-pipe/X-pipe, as it will obstruct the installation of this aft-cat system.
- 7.) Place one supplied clamp over inlet of one tip and install onto outlet of left tailpipe. Install tailpipe with attached tip into vehicle by inserting hanger rod on tip into rubber factory hanger at rear of car.
- 8.) Place one supplied clamp over inlet of remaining tip and install onto outlet of right tailpipe. Install tailpipe with attached tip into vehicle by inserting hanger rod on tip into rubber factory hanger at rear of car.
- 9.) Place a supplied clamp onto inlets of both tailpipes.
- 10.) Position left over-axle pipe over the top of the rear axle and insert hanger rods on pipe into corresponding factory rubber hangers in front of axle; insert outlet end of over-axle pipe into inlet of left tailpipe previously installed.

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Installation instructions continued for 4604R5:

- 11.) Position right over-axle pipe over the top of the rear axle and insert hanger rods on pipe into corresponding factory rubber hangers in front of axle; insert outlet end of over-axle pipe into inlet of right tailpipe previously installed.
- 12.) Place one supplied clamp over inlet of left side over-axle pipe and install left muffler into inlet.
- 13.) Place one supplied clamp over inlet of right side over-axle pipe and install right muffler into inlet.
- 14.) Place one supplied clamp over both muffler inlets and install Power-X crossover into muffler inlets. The two remaining clamps are to be used at the crossover inlets once you have fabricated the necessary connecting pipes.
- 15.) Align system to allow for proper clearances around axle, body/frame, brake lines etc. and tighten all clamps.
- 16.) If desired, attenuation cores in tips may be removed to increase exhaust note volume.



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