

Installation Instructions

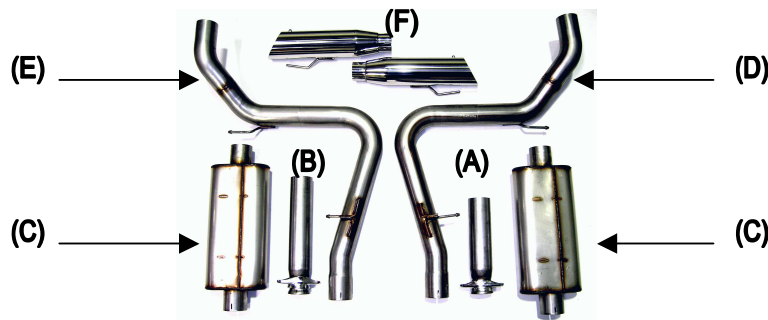
99-04 Ford Mustang Cobra 3" aft-cat system

Connects directly to stock H-pipe or Bassani 2.5" Power-X crossover for same application

4603R5



Please check Parts List below
to insure that all parts
are included in the product box !



Note: anti-seize
should be applied
to all fastener
threads, pipe slip
joints and mating
surfaces of
ball /socket
connections.

Parts List and Description

(A)	PN	4603R5LI	-left side inlet pipe	4
(B)	PN	4603R5RI	-passenger side inlet pipe	4
(C)	PN	4816333	-mufflers (2)	4
(D)	PN	4603R5LT	-left side tailpipe	6
(E)	PN	4603R5RT	-right side tailpipe	1
(F)	PN	4603R5T	-tips (2)	

Hardware List

				4	-3/8 x 2.5" bolts
				4	-3/8 flat washers
				4	-3/8 flanged nuts
				6	-3" band clamps
				1	-anti-seize compound

Installation instructions:

- 1.) Raise and support vehicle.
- 2.) Lubricate muffler inlet flange bolts and factory rubber exhaust hangers with penetrating oil.
- 3.) Remove muffler inlet flange nuts and bolts.
- 4.) Pry hanger rods on tailpipes from factory rubber hangers at all positions except for the rear-most hangers on tips.
- 5.) Remove mufflers/tailpipes from vehicle by pulling muffler inlets off of H-pipe outlets and moving entire assembly towards front of vehicle to disengage rear-most hanger rods from rubber hangers.
- 6.) Place one supplied 3" clamp over inlet of left side tip and install tip onto left side tailpipe outlet.
- 7.) Install left side tailpipe/tip assembly into vehicle; insert hanger rod on tip into rear-most hanger on vehicle, then connect rubber hangers behind transaxle to hanger rods on pipe. Do not connect forward-most hangers at this time.
- 8.) Place one supplied 3" clamp over inlet of right side tip and install tip onto right side tailpipe outlet.
- 9.) Install right side tailpipe/tip assembly into vehicle; insert hanger rod on tip into rear-most hanger on vehicle, then connect rubber hangers behind transaxle to hanger rods on pipe. Do not connect forward-most hangers at this time.
- 10.) Place one supplied 3" clamp over inlet of one muffler and insert left side (shortest) inlet pipe.
- 11.) Place one supplied 3" clamp over left tailpipe inlet and install left muffler and attached inlet pipe; connect left muffler inlet to left side H-pipe or X-pipe outlet with supplied 3/8" hardware.
- 12.) Place one supplied 3" clamp over inlet of remaining muffler and insert remaining inlet pipe.
- 13.) Place remaining 3" clamp over right side tailpipe inlet and install remaining muffler and attached inlet pipe; connect right muffler inlet to remaining H-pipe or X-pipe outlet with supplied 3/8" hardware.
- 14.) Connect remaining factory rubber hangers to rods on tailpipes, align tips and tighten all clamps/fasteners.

FOR TECHNICAL ASSISTANCE CALL TOLL-FREE (866) 782-3283
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