

Bassani® Xhaust

**2003, 4.6L, FORD SVT MUSTANG COBRA, WITH IRS
PART #4603C-5
AFT CAT SYSTEM**



HARDWARE LIST:

- (4) 2 ½" HEAVY DUTY STAINLESS STEEL MUFFLER CLAMPS
- (4) 2 ½" X 3/8" X 16 HEX BOLTS
- (4) 3/8" X 16 FLANGE NUTS
- (1) TUBE ANTI SEIZE

PARTS LIST:

- (2) BASSANI MUFFLERS
- (1) DRIVERS SIDE ADJUSTABLE FLOW TUBE
- (1) DRIVERS SIDE IRS UNDER AXLE COMPONENT WITH TIP
- (1) PASSENGER SIDE ADJUSTABLE FLOW TUBE
- (1) PASSENGER SIDE IRS UNDER AXLE COMPONENT WITH TIP

Removal and Installation Instructions

1. Remove positive battery connector.
2. Raise vehicle to a comfortable working height.
3. Spray lubricant (WD-40 or similar product) on all rubber hangers and also on the (4) flange bolts.
4. Remove stock exhaust by removing (4) flange bolts and pulling exhaust loose from hangers.
5. Leave hangers snug not tight.
6. Mufflers, attach the supplied 2½" muffler clamp to the slip joint of the drivers side inlet tube into the muffler. (Do Not Tighten) Bolt all (4) connections of inlet tubes onto OEM H or X pipe and use Bassani jet lube on all threads, snug down, Do Not tighten yet.
7. Repeat #6 for passenger side Muffler
8. Now fit the left/right side resonators onto the bends out of the muffler. Attach the supplied 2½" muffler clamp.
9. Fit the left/right side tips slipping them over the outlet tubes from the resonators. Fit the tip hanger into the stock rubber hangers. Use the supplied band clamps at this joint and snug.
10. Adjust the tip alignment as required. The top edge of the tip should be 5/8" to ¾" of an inch below the bottom edge of the rocker panel and should not extend further out than the outside edge of the rocker panel. Double check all your gaps between the tip and tire; and tip and body and then tighten down. Tighten all clamps and bolts and re-check alignment.
11. Let the car down and install passenger battery clamp.

Bassani® *Xhaust*

Reference Photos



Photo 1



Photo 2



Finished Picture 1



Finished Picture 2

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