



Trick Flow Twisted Wedge® Race 206 and 225 Cylinder Heads For the Small Block Ford

General Specifications

- Material: A356-T6 Aluminum
- Intake runner volume: M61: 206cc Fast-As-Cast
C01: 225cc CNC Competition Ported
- Combustion chamber volume: M61: 61cc CNC-profiled
C01: 65cc CNC-profiled
- Exhaust runner volume: M61: 92cc Fast-As-Cast
C01: 100cc CNC Competition Ported
- Exhaust port location: Raised .500" from stock
- Spring pocket diameter: 1.760 "
- Valve guide material: Bronze alloy (TFS-52400252)
- Intake seat material: Tungsten alloy (TFS-52400271)
- Exhaust seat material: Copper Bronze alloy (TFS-52400272)
- Valve cover rail: Raised .350" over stock
- Springs: Standard: 1.550" O.D. Dual spring with damper, (TFS-16094)
138 lbs @ 1.950" installed height
430 lbs. @ 1.250" open
420 lbs/inch rate
.680" max lift.
Option 1: 1.560" O.D. Dual spring with damper, (TFS-16318)
205 lbs @ 2.000" installed height
600 lbs. @ 1.280" open
500 lbs/inch rate
.720" max lift.
Option 2: 1.640" O.D. Dual spring with damper, (TFS-16414)
250 lbs @ 2.000" installed height
800 lbs. @ 1.280" open
600 lbs/inch rate
.850" max lift.
- Valves: Intake: 2.080", 5.300" OAL (TFS-52400217)
Exhaust: 1.600", 5.300" OAL (TFS-52400212)
- Locks: 10° with recess for lash cap (TFS-52400444)
- Retainers: 10° x 1.550" Chromoly steel (TFS-21400425)
10° x 1.550" Titanium (TFS-214T0425)
- Seals: Viton® fluoroelastomer (TFS-51400454)

Recommended Parts

- Rocker Arms: 1.6 ratio, 3/8" stud- TFS-51400510
1.7 ratio, 3/8" stud- TFS-51400520
1.6 ratio, 7/16" stud- TFS-51400511
1.7 ratio, 7/16" stud- TFS-51400521
- Gaskets: Intake: Fel-Pro 1262R
Exhaust: Fel-Pro 1427
TFS-52400901
Head Gasket: Fel-Pro 1011-2 or 1006 (O-ring)
- Head Studs: 302: ARP # 154-4201 (12 pt nuts)
351W: ARP# 154-4203 (12 pt nuts)

Ultimate Bolt-On Performance® Lifetime Warranty

Trick Flow Specialties cylinder head castings are backed by a lifetime warranty. If a cylinder head casting fails to provide the original purchaser with complete satisfaction, Trick Flow Specialties will repair or replace it free of charge — guaranteed!

Moreover, the valves, valve guides, valve seats, valve job, valve springs, valve spring retainers, valve locks, rocker arm studs, guideplates, and valve stem seals included on assembled Trick Flow Specialties cylinder heads are warranted to the original purchaser to be free from defects in materials and workmanship for a period of two years from the date of purchase. All other Trick Flow Specialties products are warranted to be free from defects in materials and workmanship for a period of 90 days. There are no mileage limitations.

Extent of Warranty

Customers who believe they have a defective product should return it to the dealer from which they purchased or ship it freight prepaid to Trick Flow Specialties along with proof of purchase and a complete description of the problem. If a thorough inspection indicates defects in materials or workmanship, our sole obligation is to repair or replace the product.

This warranty is only if the product is properly installed, subjected to normal use and service, did not fail due to owner negligence or misuse, and has not been altered or modified.

Trick Flow Specialties warranties do not cover any installation or removal costs.

Trick Flow Specialties is not liable for consequential damages for breach of contract of any warranty in excess of the purchase price of the product sold.

PROPOSITION 65 WARNING

This product may contain one or more substances or chemicals known to the state of California to cause cancer, birth defects or other reproductive harm.

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