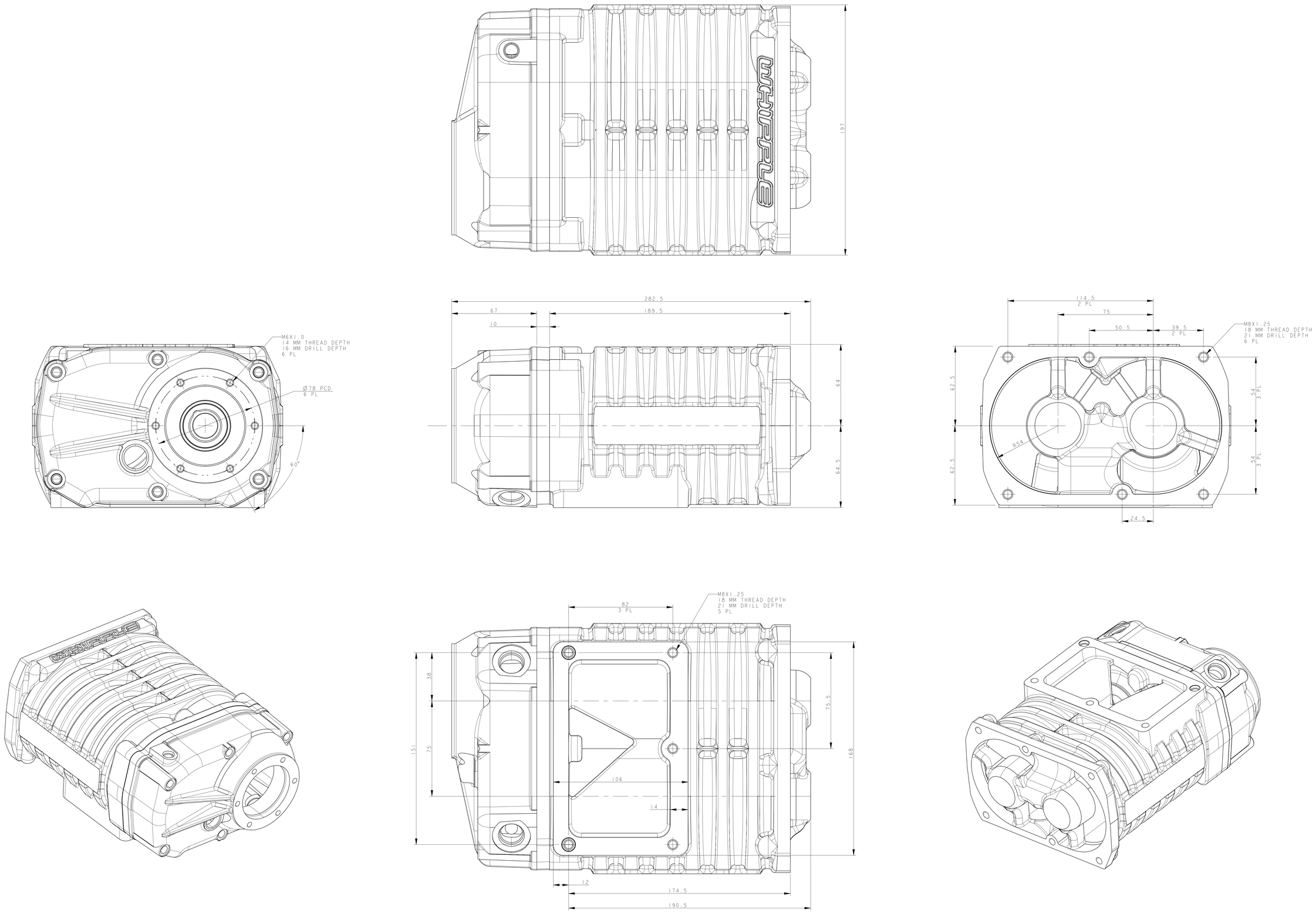
REVISIONS							
REV.	APPR'L NO.	CHORD	DESCRIPTION	DATE	DRAWN	APPROVED
			-	-	-	-



THIRD ANGLE PROJECTION

UNLESS OTHERWISE NOTED:
1. ALL DIMENSIONS ARE IN MM
2. BREAK ALL HOLES AND SHARP EDGES 0.1MM MAX.
3. DIMENSIONS APPLY AFTER FINISHING, HEAT TREATING AND PLATING.

MATERIAL:

TREATMENT:

OPEN TOLERANCES:
</= 6mm ± 0.05
> 6mm- 30mm ± 0.1
> 30mm- 120mm ± 0.15
> 120mm- 315mm ± 0.2
> 315mm-1000mm ± 0.3
> 1000mm-2000mm ± 0.5
ANGLES: ± 0.5 DEG

SURFACE PREPARATION:

AFTER SURFACE PREPARATION:
- MARK
  - PART NO., LOT NO.
  - SERIAL NO.
  - TEXT HEIGHT:
  - TEXT DEPTH:
- MARKING METHOD:
  - LASER, MACHINING
  - STAMP, CAST, MARKER
  - METAL TAG, STICKER
  - PLASTIC BAG

SURFACE FINISH (µm)															
Ra	√	6.3 √	3.2 √	1.6 √	0.8 √	0.4 √	0.2 √	0.1 √							
Rz	√	100 √	63 √	25 √	12.5 √	6.3 √	3.2 √	1.6 √	0.8 √						

TOLERANCE FIT	TOLERANCE	TOLERANCE FIT	TOLERANCE

FOR MODEL	FOR DRAWING

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WHIPPLE Superchargers

APPR'L:	MFG APPR'L:	DRAWN BY: Y. HOFMAN
DATE:	DATE:	DATE: 09/02/10

TITLE: SUPERCHARGER, W100AX
WHIPPLE SUPERCHARGERS

DRAWING NO. WHIPPLE_W100AX

REV:

SCALE: 1:0

SHEET: 1 OF 1